

FIORE

CUCINE

MANUEL TECHNIQUE



BIENVENUE CHEZ FIORELIFE™

Merci d'avoir choisi un produit Fiore™. Ce certificat et manuel technique représente notre engagement et notre garantie d'authenticité et contient un aperçu complet des options de cuisine Fiore et des informations techniques.



FIORE™ LA QUALITÉ TECHNOLOGIQUE

La qualité est l'essence de Fiorelife™ et l'idéal de Fiore est de trouver un équilibre entre minimalisme et avant-gardisme. Fiore sélectionne les meilleurs matériaux disponibles sur le marché pour que nos produits bénéficient d'une durabilité et une fiabilité incontournables.

La qualité est la mesure du succès de notre compagnie. Nous assurons que nos produits atteignent non seulement une esthétique de qualité mais aussi et surtout une qualité de production du plus haut niveau.

Nous comprenons que c'est par la collaboration avec les meilleurs de l'industrie que nous pouvons nous-même devenir leader de l'industrie. Pour toutes nos cuisines nous sommes fiers d'intégrer les technologies de production et de machines à bois de Homag Group et Homag - Burkle (Allemagne) et Emme Elle (Italie).

Pour l'électroménager Fiore, nous avons choisi d'utiliser les meilleurs techniques de chauffe en intégrant la qualité inégalée de EGO (Allemagne) et Eurokera (France / Saint-Gobin & Corning) pour leurs produits en verre.

FIORE™ LA QUALITÉ DU DESIGN

Le design d'exception est un mode de vie et notre passion. Fiore se consacre à la création de solutions de cuisine qui célèbrent un mode de vie actuel. Notre équipe d'ingénieurs et de designers intègre les nouvelles technologies et procédés de fabrication dans la conception de nos produits afin de renforcer l'équilibre entre une esthétique incomparable et une qualité sans compromis.

Nos placards modulaires européens s'adaptent à tout environnement. Ils créent une harmonie entre avant-gardisme et minimalisme. Les collections de Fiore ont un design intemporel et sophistiqué qui intègrent harmonieusement les nuances contemporaines de la vie moderne.

TEXTURES . COULEURS . BOIS

! POUR VOTRE CONSIDÉRATION

I. Pour une bonne évaluation et une bonne représentation des couleurs, Fiore suggère d'utiliser des échantillons réels.

II. Certains matériaux et modèles ont une variation naturelle de leurs tons et de design. Ceci est inévitable, résulte du processus de fabrication et ne peut donc être considéré comme un défaut.

III. Toutes les portes et panneaux peuvent changer de ton et de couleur avec le temps, en raison de l'exposition à la lumière naturelle, ambiante ou artificielle. Ceci est un facteur naturel du processus de vieillissement.

CARCASSES - INTÉRIEURS

MÉLAMINE



Bianco



Grigio

FINITIONS - EXTÉRIEURS

MÉLAMINE

Collection Corso



Avorio



Bianco



Bianco Lucido



Bianco Opaco



Fiamma Cenere



Fiamma Nocciola



Giallo Limone



Nero Pianoforte



Olmo Oro



Olmo Platino



Olmo Rame



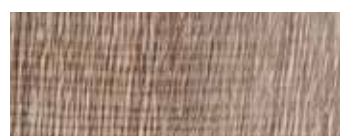
Pergamena Lucido



Rosso Rubino



Rovere Nodino Naturale

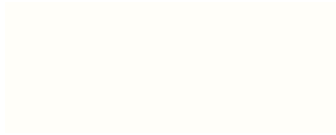


Tranche' Tobacco



Visone Opaco

Collection Veneto



Bianco Assoluto



Giallo Miele



Grigio Grafite



Larice Nordico



Nero Vulcano



Papiro



Syncro Bianco

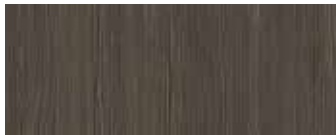


Syncro Grafite



Syncro Noce

Collection Via



Carbon Ash



Early Dusk



Graphite Ash



Morning Fog



Nude Ash



Oak Ridge



Oak Valley



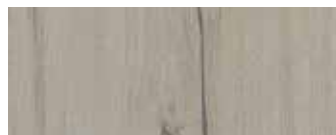
Pewter Bronze



Platinum Oak



Rough Sawn - White



Rustic Light



Smoked Oak



Twilight Bronze



Woodside

LAQUE POLYESTER

(Mat / Brillant)



Yuta



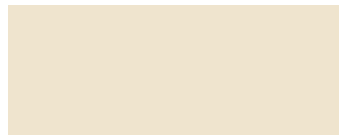
Visone



Tortora



Senape



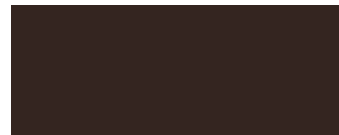
Sabbia



Rosso Fuoco



Nero



Moka



Metall. Acciaio



Magnolia



Grigio Seta



Grigio Pietra



Grigio Grafite



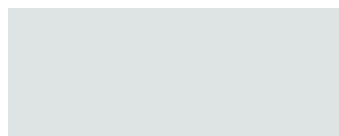
Grigio Ghisa



Grigio Cenere



Cobalto



Carta Da Zucchero



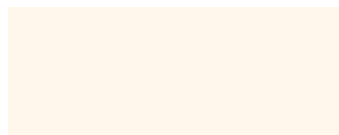
Caffelatte



Bordeaux



Bianco Ghiaccio



Bianco Burro



Azzurro India



Arancio

PLAQUÉ BOIS

Collection Castagno



Castagno Moro



Castagno Naturale

Collection Rovere



Rovere Bianco



Rovere Cuoio



Rovere Dark Grey



Rovere Light Grey



Rovere Moro



Rovere Naturale

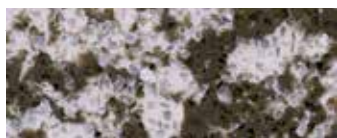


Rovere Termocotto

PLANS DE TRAVAIL / DOSSERETS

QUARTZ PAR  CITAL

Collection Essenza



Alaska



Bell



Grey Ocean



New England



Pietra Gray

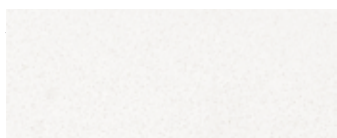


Silver Lining



Tequila

Collection Grana Fine



Arctic White



Cement



Dawn



Grey Sand



Gunmetal



Mattina



Morning Mist



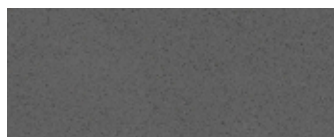
Noir



Pelle



Sabbia



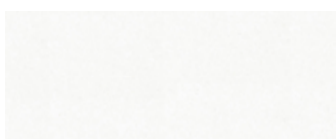
Slate Grey



Super White

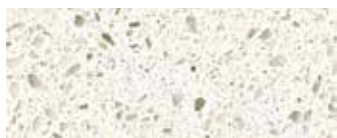


Taupe



Wales

Collection Grana Media



Crystal White



Dusk



Light Pewter



Linen



Luna



Silver White



White Pearl

Collection Nuomar



Aria Bianco



Barka



Bianco Venato



Bronzo



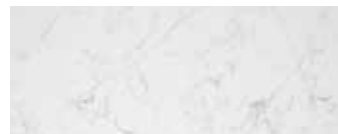
Calm Carrara



Carrara



Carrara Special



Carrara Unique



Echo



Ice Age



Mezzanotte



Misty Carrara



New Carrara



Rain Grey



Shadow Ridge



White Rock



Bianco Carrara



Nero Marquina



Pietra Gray



Granitello



Palermo Gray



St-Laurent East

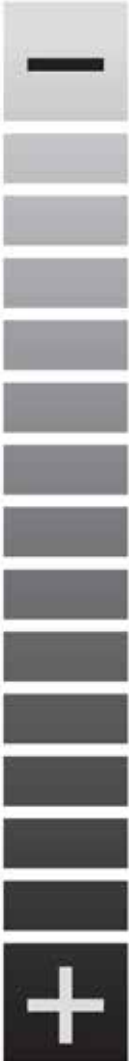


Sorrento



FIORILIFE™

GAMME DES PRIX POUR FINITIONS EXTÉRIEURES

FINITIONS	MATÉRIAUX	COULEURS / BOIS	PRIX
MÉLAMINES	Résine mélamine de 0,2 mm Hydrofuge / Rebord: 1,5 mm Abs	Variés	
FEUILLES ET ACRYLIQUES DE FIORE™	Thermofoil (PVC) / 0,45mm	Variés	
LAQUE MATE POLYESTER	Polyester resin / .4mm	Variés	
LAQUE HAUTE- BRILLIANCE POLYESTER	Polyester resin / .4mm	Variés	
PLAQUÉ BOIS	Plaqués bois / 0,5mm	Variés	

MATÉRIAUX . ACCESSOIRES . TECHNIQUE

CARCASSES

CARCASSE AVEC PANNEAUX À BASE DE BOIS

A/B

Toutes les carcasses avec panneaux à base de bois de Fiore™ sont des panneaux E1 (E1W100) de 18mm d'épaisseur respectueux de l'environnement (0,015 - 0,1 Concentration (ppm) dans une chambre de 40 m³ / valeur du perforateur (mg / 100g) 2) avec des émissions de formaldéhyde très faibles et conforme aux normes internationales en matière de tests environnementaux.

Les panneaux à base de bois sont traités et finis avec une résine mélamine à haute performance; disponible en White Ice et Bronze Burl.

PANNEAUX POUR LES MEUBLES D'ÉVIERS C

Tous les meubles d'éviers sont équipés de panneaux en aluminium léger et de qualité commerciale afin de les protéger d'éventuelles fuites d'eau.

PANNEAUX ARRIÈRE D

Les panneaux arrières des placards sont en MDF revêtu de résine mélamine (couche de densité moyenne) et ont une épaisseur de 5mm. Ces panneaux sont disponibles en White Ice et Bronze Burl.

ÉTAGÈRES E

Les étagères Fiore™ ont une épaisseur de 18mm, sont traitées avec une résine de mélamine haute performance et ont la même finition que l'intérieur de la carcasse (White Ice et Bronze Burl).

PLINTHES F

Les plinthes sont fabriquées en aluminium extrudé avec une finition en acier inoxydable satiné. Les plinthes sont également disponibles en MDF de 18 mm (panneau de fibres à densité moyenne) avec une finition laquée brillante ou mate. Les plinthes sont installées au pied des placard avec des crochets en plastique spéciaux qui facilitent le retrait pour le nettoyage.

PIEDS POUR MEUBLE D'ÉVIERS G/H

G/H

Les pieds des meubles d'éviers sont disponibles avec une hauteur de 80mm, 100mm, 150mm et sont équipés de mécanismes télescopiques permettant un réglage en hauteur (-5 / + 20 mm).



A



B



C



D



E



F



G



H

CHARNIÈRES

I/J

Fiore™ est fière d'intégrer l'ingénierie allemande des charnières Hettich™ dans tous les meubles d'éviers. Nous proposons plusieurs modèles, dont Sensys™, SlideOn™, Selektat™ et des modèles d'assemblage rapides pour répondre aux divers besoins de l'environnement de la cuisine.

Toutes les charnières ou carcasses sont équipées de ralentisseurs intégrés pour un mouvement de fermeture douce.

SYSTÈMES DE LEVAGE POUR PLACARDS MURAUX

K/L

Fiore™ est fière d'intégrer l'ingénierie autrichienne des systèmes de levage Blum® pour ses placards muraux. Nous avons plusieurs modèles y compris Aventos™ et Servo-Drive™ qui répondent aux besoins de l'environnement cuisine.

SUPPORTS DE MONTAGE POUR PLACARDS MURAUX

M/N

Supports muraux cachés et suspendes de 6", avec une charge maximale de 65 kg. / placard (équivalent à 260 kg de charge finale pour l'ensemble). Guidage en acier réglable jusqu'à 16 mm et réglages en hauteur jusqu'à 18 mm.

TIROIRS ET TIROIRS HAUTE RESISTANCE

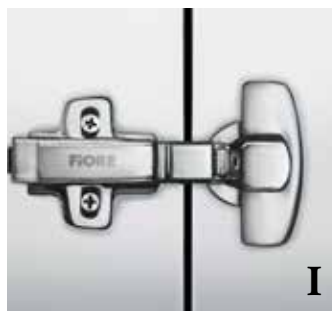
O/P

Fiore™ offre InnoTech™ de Hettich®, systèmes de tiroir en acier à double paroi. De nombreuses options pour l'individualisation et l'organisation sont disponibles, y compris : des profils décoratifs, des rampes, Design Sides, Top Sides des organisateurs intérieurs. Les systèmes de tiroirs sont équipés de systèmes coulissants partiels ou complets avec une capacité de chargement allant jusqu'à 70 kg.

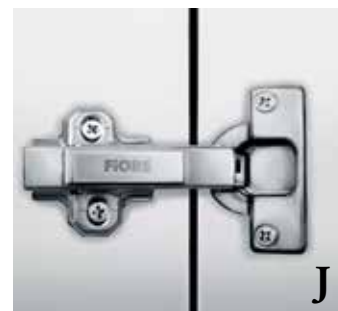
SYSTÈMES D'OUVERTURE ELECTRO-MOTION

Q/R

Les placards d'éviers sont également disponibles avec les systèmes d'ouverture électro-mouvement Blum® Servo-Drive™.



I



J



K



L



M



N



O



P



Q

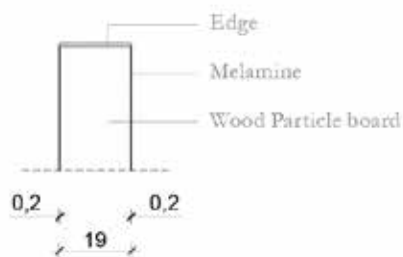


R

PORTES

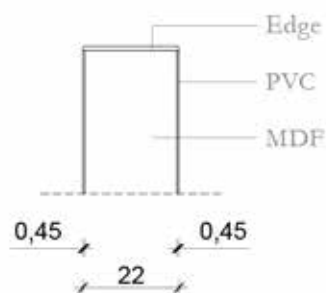
DÉTAILS TECHNIQUES

DESCRIPTION



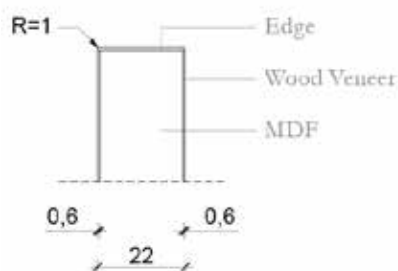
MÉLAMINE

Panneau principal : panneau de particules de bois de 18mm
(E1 W100 à faible émission de formaldéhyde)
Matériau extérieur : résine mélamine de 0,2 mm, hydrofuge (norme v100)
Rebord : bordure Abs de 3 mm



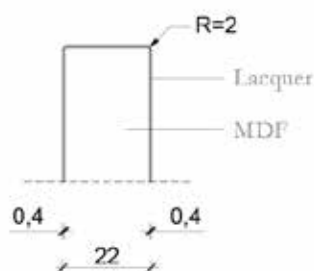
FIORE FOIL™

Panneau de base: MDF de 22mm
(panneau de densité moyenne, classe E1)
Matériau extérieur: thermofoil 0,45mm



PLAQUÉ BOIS

Panneau de base: MDF de 22 mm (panneau de fibres de densité moyenne, classe E1)
Matériau extérieur: plaqué bois 0,6 mm (chêne européen, noyer européen et wenge)
Finition extérieure: mat avec UV - Huile lacque



LACQUE

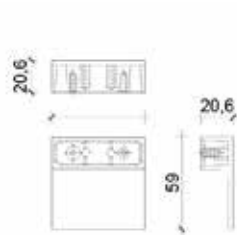
Panneau principal: MDF de 22 mm (panneau de densité moyenne, classe E1)
Matériau extérieur: résine polyester de 0,4 mm
Finition extérieure: mat ou brillant

POIGNÉES DE PORTE

COLLECTION ET DIMENSIONS

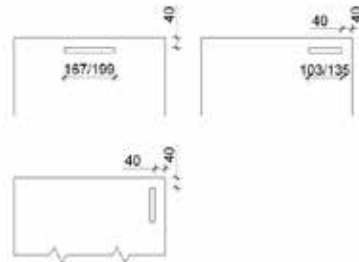
POSITION SUGGÉREE

MATÉRIAU



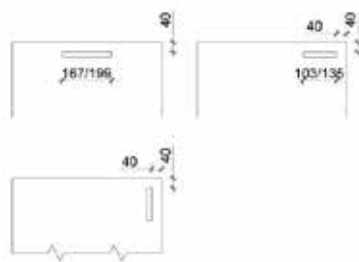
WLS09

Aluminium moulé,
nickel brossé ou
chromé



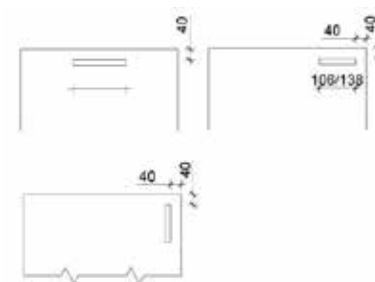
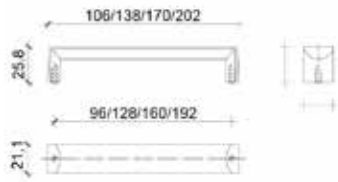
WLS10

Aluminium moulé,
nickel brossé ou
chromé



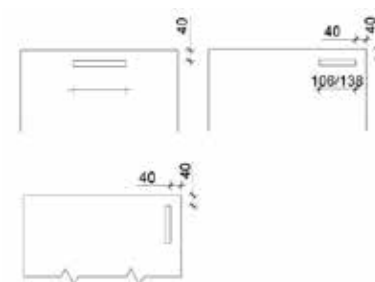
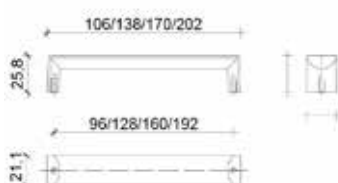
WLS11

Aluminium moulé,
nickel brossé ou
chromé



WLS12

Aluminium extrudé,
anodisé naturel



WLS13

Aluminium extrudé,
anodisé naturel

COLLECTION ET
DIMENSIONS

POSITION
SUGGÉREE

MATÉRIAU



WLS15

Aluminium moulé,
nickel brossé ou
chromé



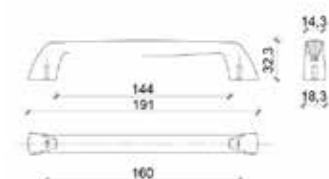
WLS16

Aluminium extrudé,
anodisé naturel



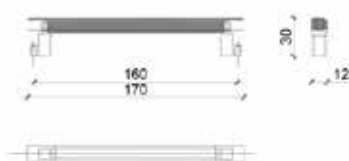
WLS19

Aluminium extrudé,
anodisé naturel



WLS23

Aluminium moulé,
nickel brossé ou
chromé



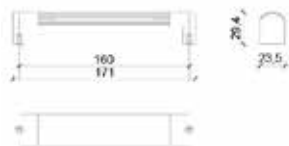
WLS24

Aluminium extrudé,
anodisé naturel

COLLECTION ET
DIMENSIONS

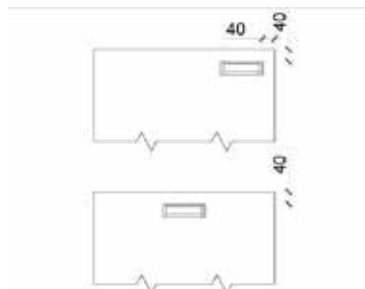
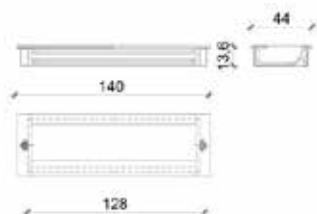
POSITION
SUGGÉREE

MATÉRIAU



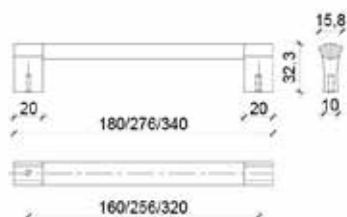
WLS25

Aluminium moulé,
nickel brossé ou
chromé



WLS26

Aluminium moulé,
nickel brossé ou
chromé



WLS32

Aluminium moulé,
nickel brossé ou
chromé



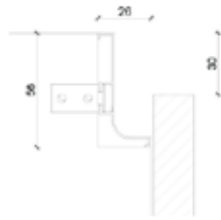
WLS33

Aluminium moulé,
nickel brossé ou
chromé

POIGNÉES DE PORTE INTÉGRÉES

COLLECTION ET DIMENSIONS

MATÉRIAU



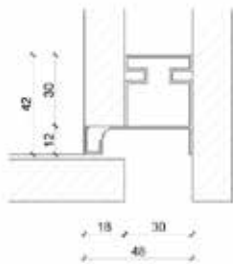
WKS01A - lacards bas

Aluminium extrudé,
anodisé naturel ou
anodisé noir



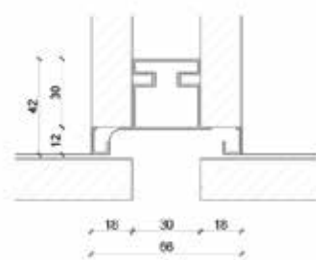
WKS01E - Placards bas

Aluminium extrudé,
anodisé naturel ou
anodisé noir



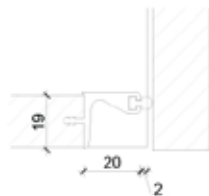
WKS01C - Placards hauts

Aluminium extrudé,
anodisé naturel ou
anodisé noir



WKS01D - Placards hauts

Aluminium extrudé,
anodisé naturel ou
anodisé noir



WKS01/04B - Placards mural

Aluminium extrudé,
anodisé naturel ou
anodisé noir

COLLECTION
ET DIMENSIONS



MATÉRIAU

WKS02 - Placard bas

Alliage moulé de zinc,
nickel brossé ou chromé



SWKS02/05B - Placard mural

Alliage moulé de zinc,
nickel brossé ou chromé



WKS02/05C - Placard bas

Alliage moulé de zinc,
nickel brossé ou chromé



FIORÉ LIFE™

PLANS DE TRAVAIL

QUARTZ PAR  CITAL



12mm



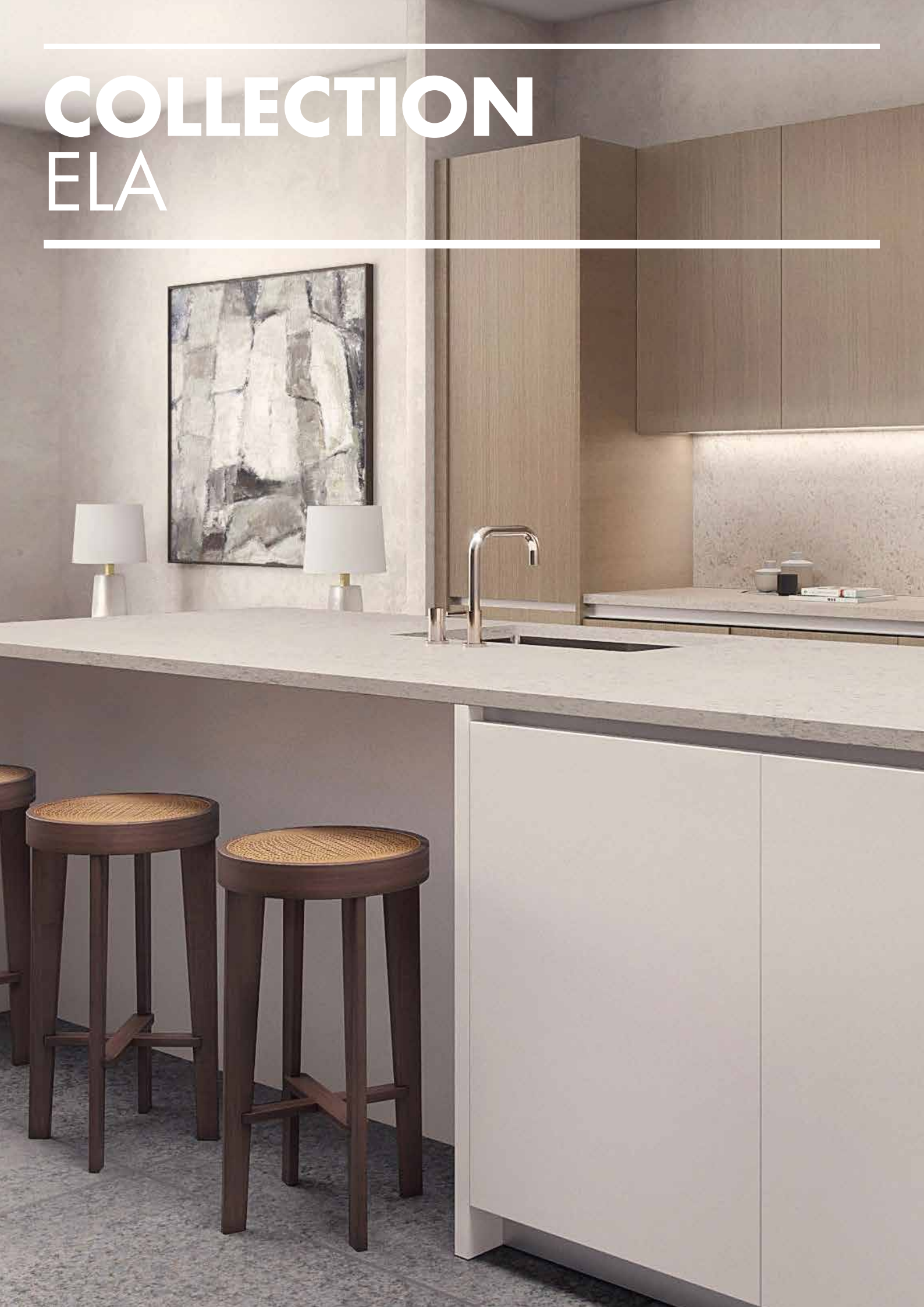
20mm



30mm

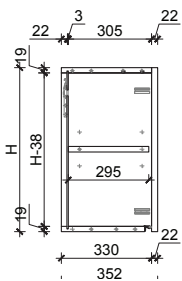
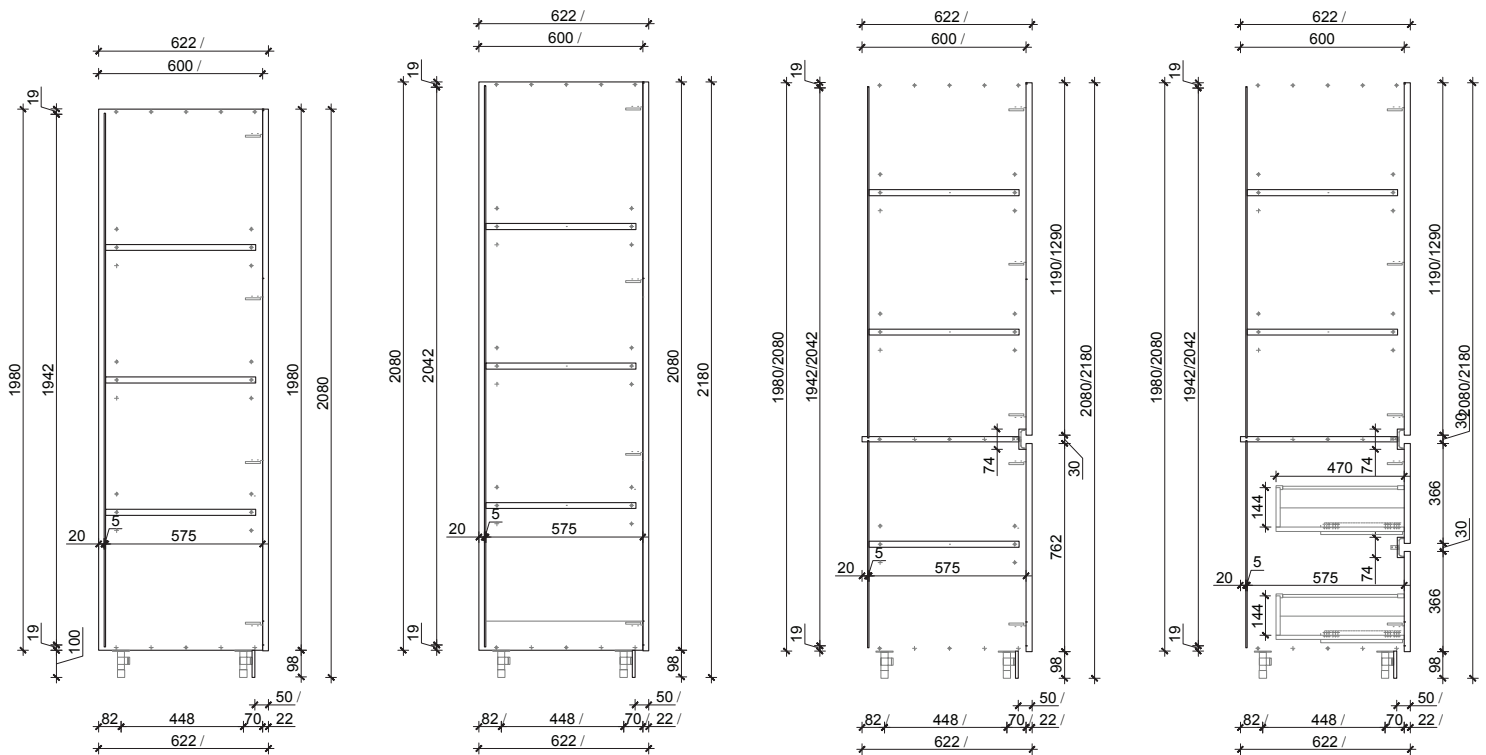
COLLECTION

ELA



CARCASS SIZES

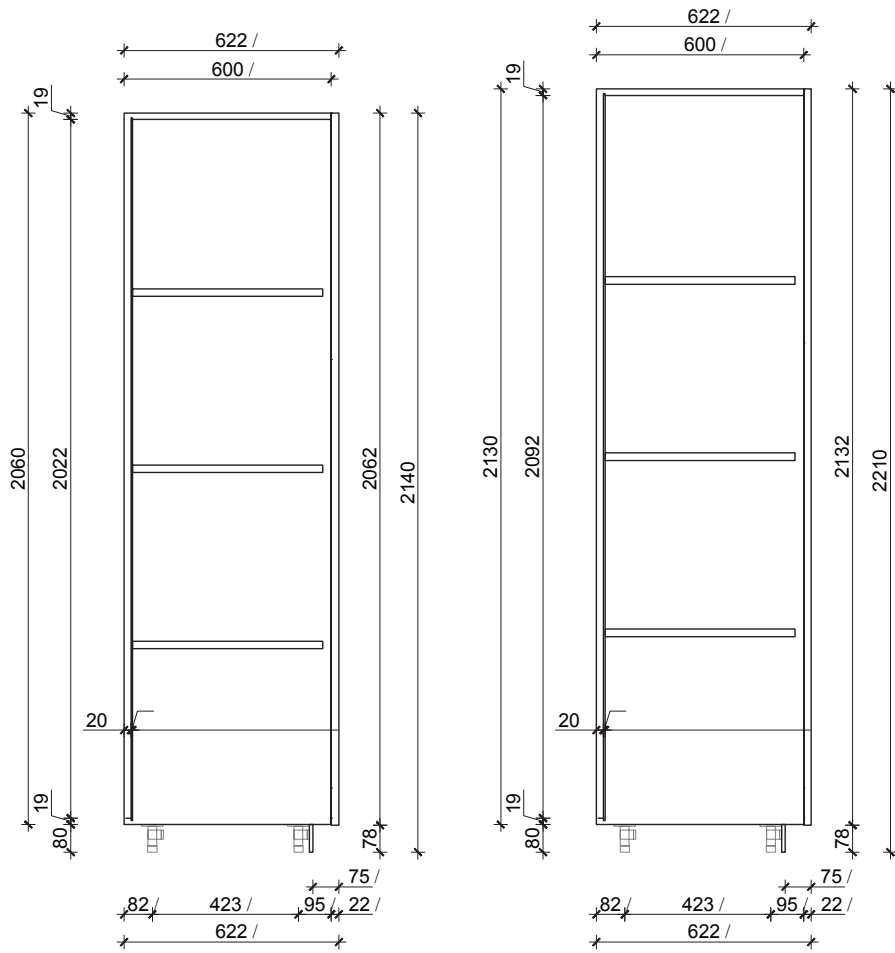
ELA TALL AND WALL UNITS



H. cm 36	- no. shelf	0	- 2 hinges
H. cm 48	- no. shelf	1	- 2 hinges
H. cm 60	- no. shelf	1	- 2 hinges
H. cm 72	- no. shelf	1,2	- 2 hinges

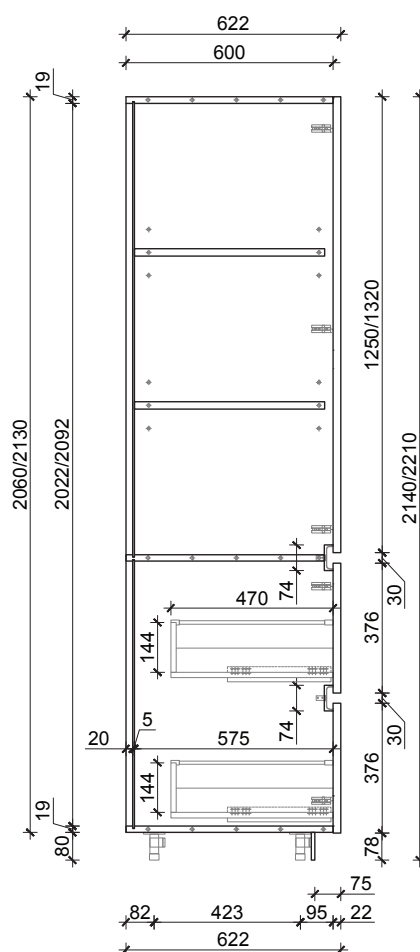
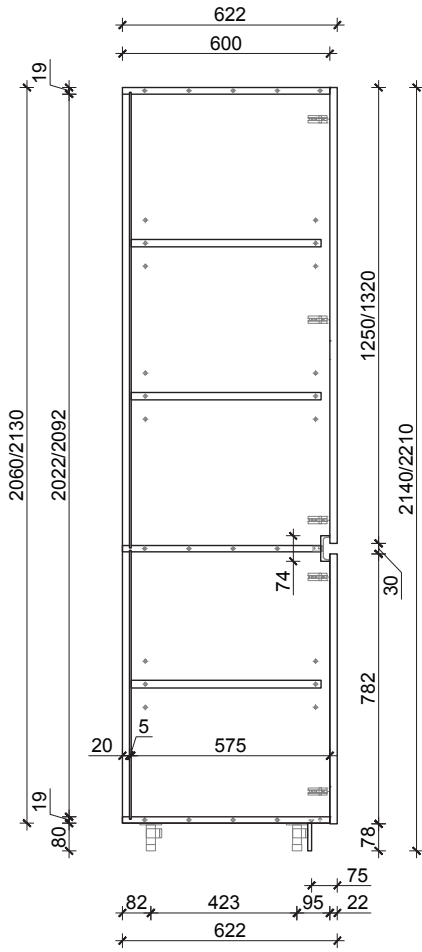
CARCASS SIZES

ELA TALL AND WALL UNITS



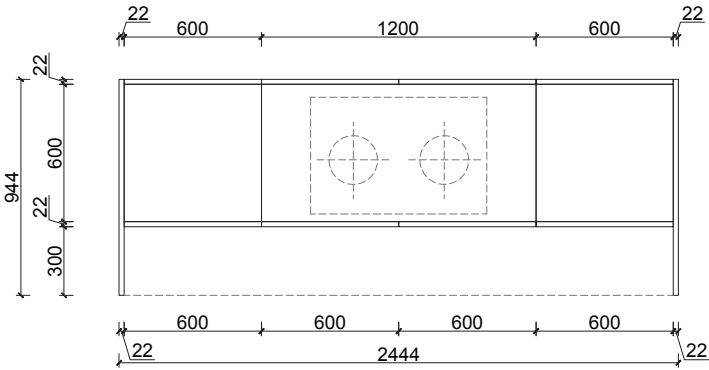
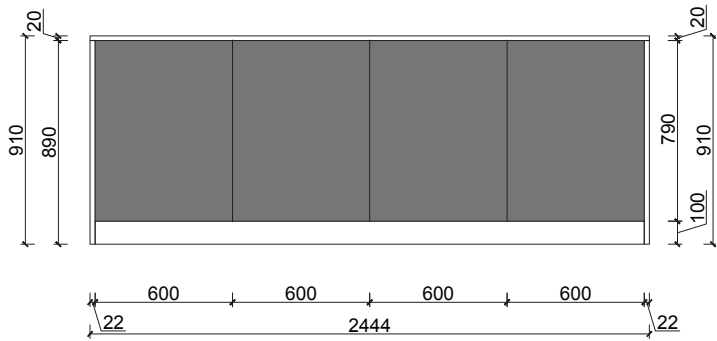
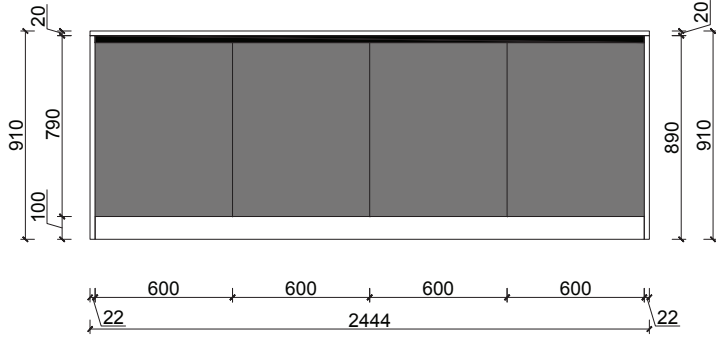
CARCASS SIZES

ELA TALL AND WALL UNITS



DESIGN PROPOSALS

ELA ISLAND

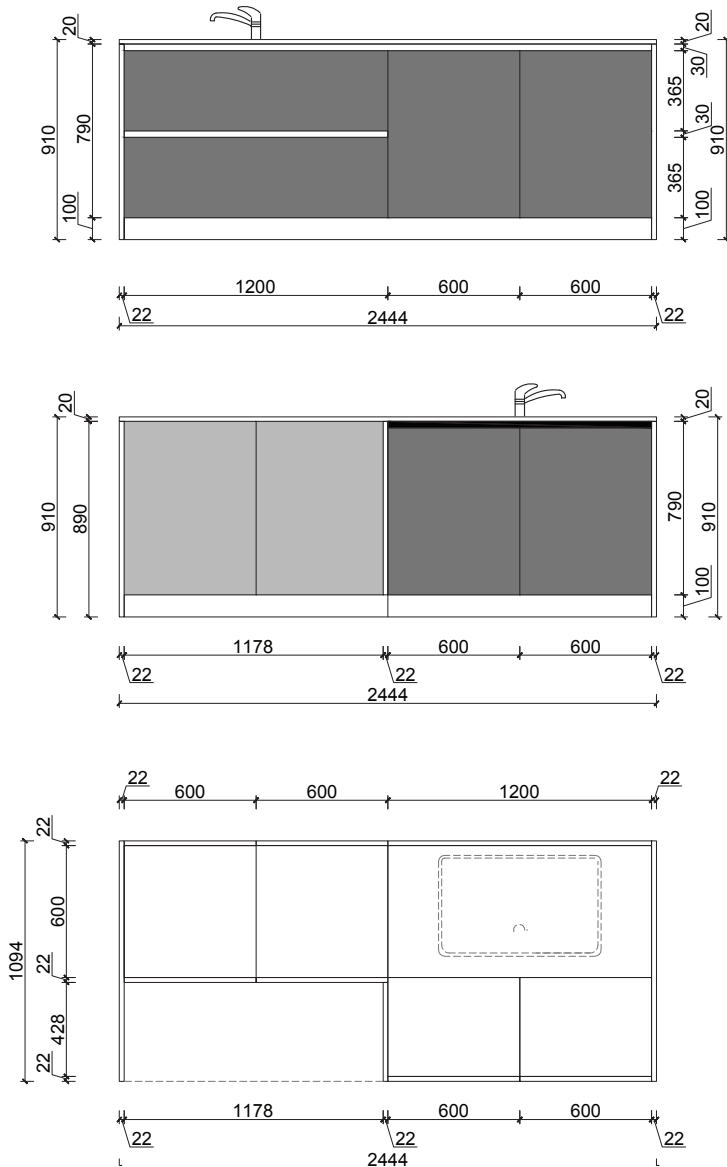


PROPOSAL 1

1. End side corner panel
H= 780 mm, W= 88 mm, 944 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2576 mm
3. Aluminum stainless steel spacer
W= 2496/864 mm
4. Base unit with shelf
H= 810 mm, W= 600 mm
5. Base unit with shelf, cook top above
H= 810 mm, W= 1200 mm
6. Base unit with internal drawers
H= 810 mm, W= 600 mm
7. Aluminum toe kick
80 mm high, W= 2486/854 mm
- 8-11. Base unit with shelves
H= 810 mm, W= 600 mm, 22 mm thick.

DESIGN PROPOSALS

ELA ISLAND

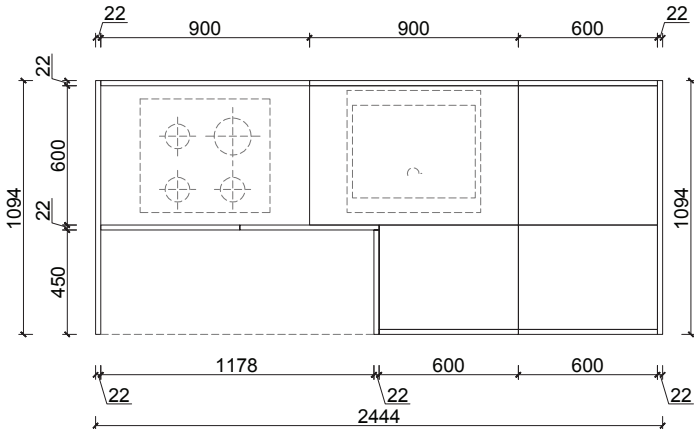
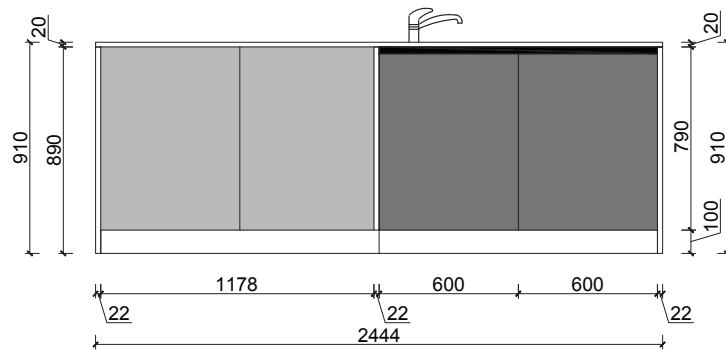
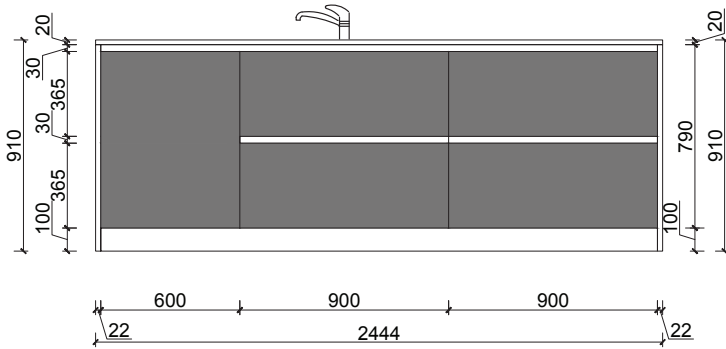


PROPOSAL 2

1. End side panel
H= 890 mm, 1094 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2444 mm
3. Aluminum stainless steel spacer
W= 2400/1200 mm
4. Aluminum stainless steel spacer
W= 1200 mm, central use
5. Base unit for sink with drawers
H= 790 mm, W= 1200 mm
6. Base unit for built-in dish washer
H= 790 mm, W= 600 mm
7. Base unit with shelf
H= 790 mm, W= 600 mm
8. Aluminum toe kick
100 mm high, W= 2400/1200/450 mm
9. Base unit with shelves
H= 790 mm, W= 600 mm
10. Base unit with shelves
H= 790 mm, W= 600 mm
11. End back panel
H= 790 mm, W= 600 mm, 22 mm thick
12. End side panel
H= 790 mm, W= 450 mm, 22 mm thick.

DESIGN PROPOSALS

ELA ISLAND

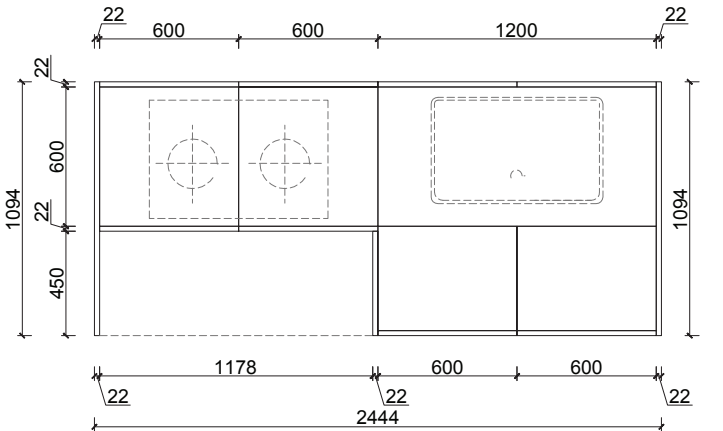
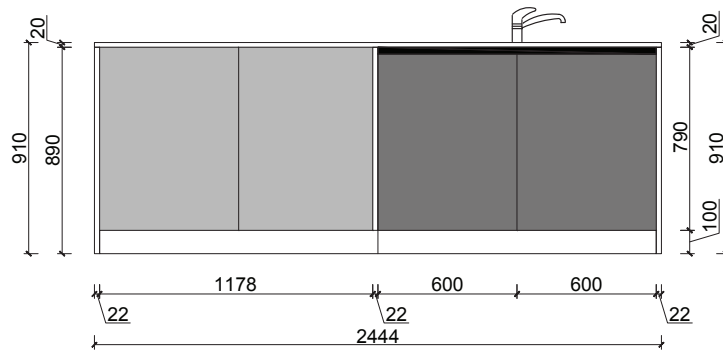
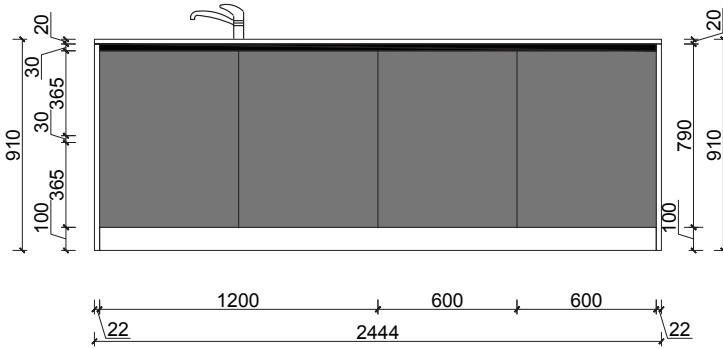


PROPOSAL 3

1. End side panel
H= 890 mm, 1094 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2444 mm
3. Aluminum stainless steel spacer
W= 2400/1200 mm
4. Aluminum stainless steel spacer
W= 1800 mm, central use
5. Base unit for built-in dish washer
H= 790 mm, W= 600 mm
6. Base unit for sink with drawers
H= 790 mm, W= 900 mm
7. Base unit with drawers, cook top above
H= 790 mm, W= 900 mm
8. Aluminum toe kick
100 mm high, W= 2400/1200/450 mm
9. Base unit with shelves
H= 790 mm, W= 600 mm
10. Base unit with shelves
H= 790 mm, W= 600 mm
11. End back panel
H= 790 mm, W= 600 mm, 22 mm thick
12. End side panel
H= 790 mm, W= 450 mm, 22 mm thick.

DESIGN PROPOSALS

ELA ISLAND

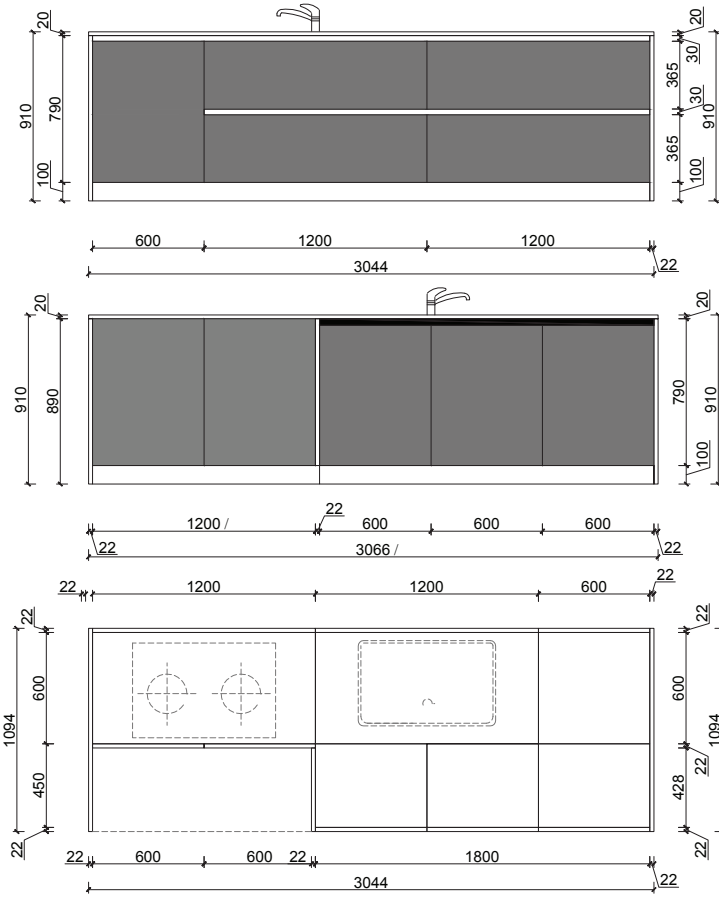


PROPOSAL 4

1. End side panel
H= 890 mm, 1094 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2444 mm
3. Aluminum stainless steel spacer
W= 2400/1200 mm
4. Aluminum stainless steel spacer
W= 1200 mm, central use
5. Base unit for sink
H= 790 mm, W= 1200 mm
6. Base unit for built-in dishwasher, cook top above
H= 790 mm, W= 600 mm
7. Base unit with internal drawers, cook top above
H= 790 mm, W= 600 mm
8. Aluminum toe kick
100 mm high, W= 2400/1200/450 mm
9. Base unit with shelves
H= 790 mm, W= 600 mm
10. Base unit with shelves
H= 790 mm, W= 600 mm
11. End back panel
H= 790 mm, W= 600 mm, 22 mm thick
12. End side panel
H= 790 mm, W= 450 mm, 22 mm thick.

DESIGN PROPOSALS

ELA ISLAND

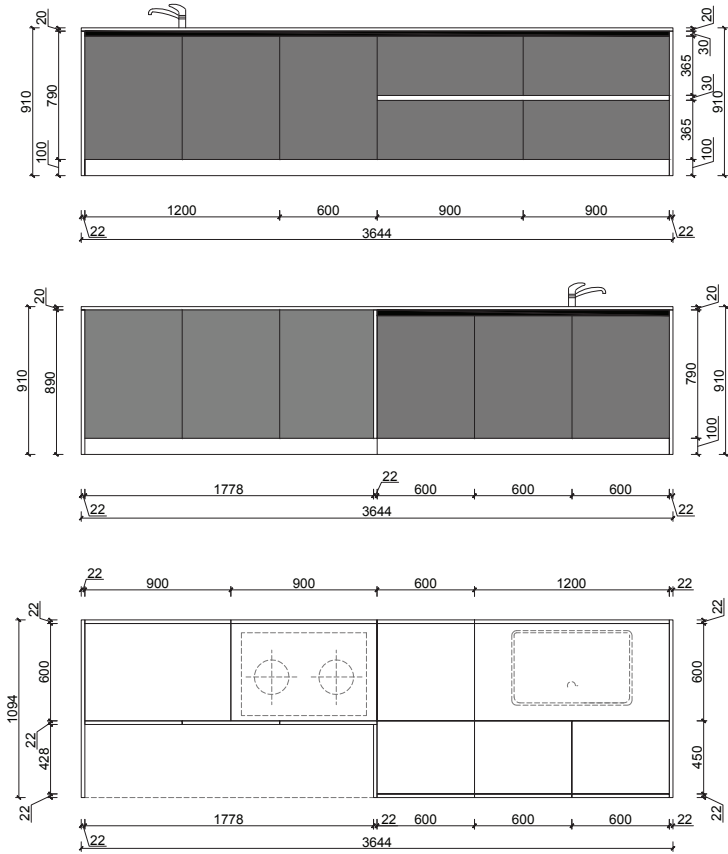


PROPOSAL 2

1. End side panel
H= 890 mm, 1094 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2444 mm
3. Aluminum stainless steel spacer
W= 2400/1200 mm
4. Aluminum stainless steel spacer
W= 1200 mm, central use
5. Base unit for sink with drawers
H= 790 mm, W= 1200 mm
6. Base unit for built-in dish washer
H= 790 mm, W= 600 mm
7. Base unit with shelf
H= 790 mm, W= 600 mm
8. Aluminum toe kick
100 mm high, W= 2400/1200/450 mm
9. Base unit with shelves
H= 790 mm, W= 600 mm
10. Base unit with shelves
H= 790 mm, W= 600 mm
11. End back panel
H= 790 mm, W= 600 mm, 22 mm thick
12. End side panel
H= 790 mm, W= 450 mm, 22 mm thick.

DESIGN PROPOSALS

ELA ISLAND

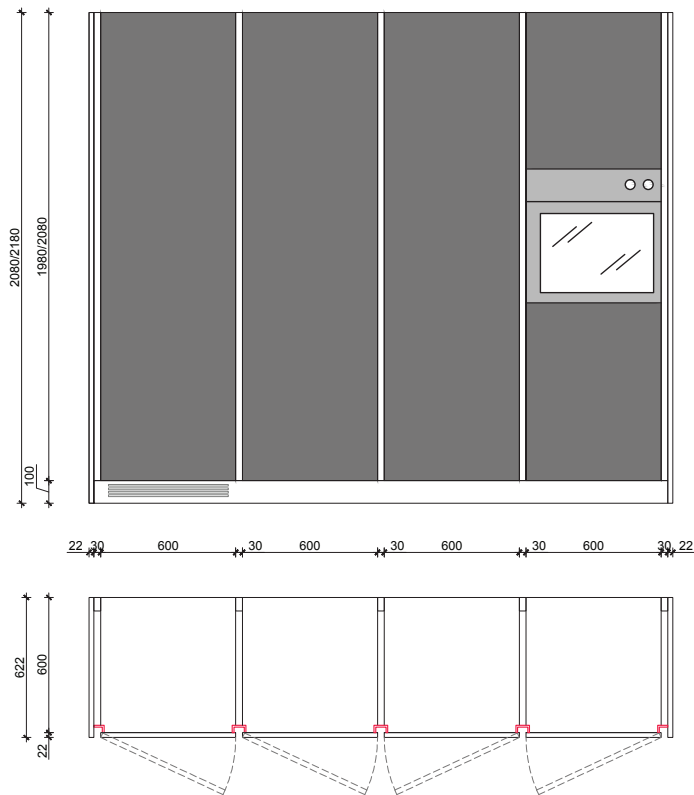


PROPOSAL 3

1. End side panel
H= 890 mm, 1094 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 3644 mm
3. Aluminum stainless steel spacer
W= 3600/1800 mm
4. Aluminum stainless steel spacer
W= 1800 mm, central use
5. Base unit for sink
H= 790 mm, W= 1200 mm
6. Base unit for built-in dish washer
H= 790 mm, W= 600 mm
7. Base unit with drawers, cook top above
H= 790 mm, W= 900 mm
8. Base unit with drawers
H= 790 mm, W= 900 mm
9. Aluminum toe kick
100 mm high, W= 3600/1800/450 mm
10. Base unit with shelves
H= 790 mm, W= 1200 mm
11. Base unit with shelves
H= 790 mm, W= 600 mm
12. End back panel
H= 790 mm, W= 600 mm, 22 mm thick
13. End side panel
H= 790 mm, W= 450 mm, 22 mm thick

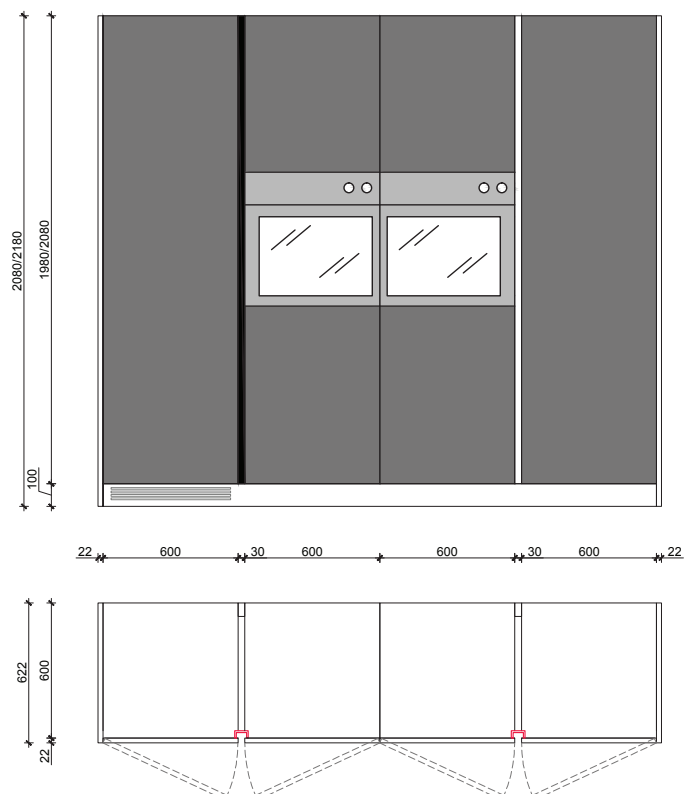
DESIGN PROPOSALS

ELA TALL CABINETS



PROPOSAL 1

1. End side panel
H= 2080/2180 mm, 622 mm deep, 22 mm thick
2. Aluminum stainless steel spacer
H= 1980/2080 mm
3. Tall unit for refrigerator
H= 1980/2080 mm, W= 600 mm
4. Aluminum stainless steel spacer, central use
H= 1980/2080 mm
5. Tall unit - tandem pantry
H= 1980/2080 mm, W= 600 mm
6. Tall unit - tandem pantry
H= 1980/2080 mm, W= 600 mm
7. Tall unit for oven with shelves
H= 1980/2080 mm, W= 600 mm
8. Aluminum toe kick
100 mm high, W= 2550 mm.

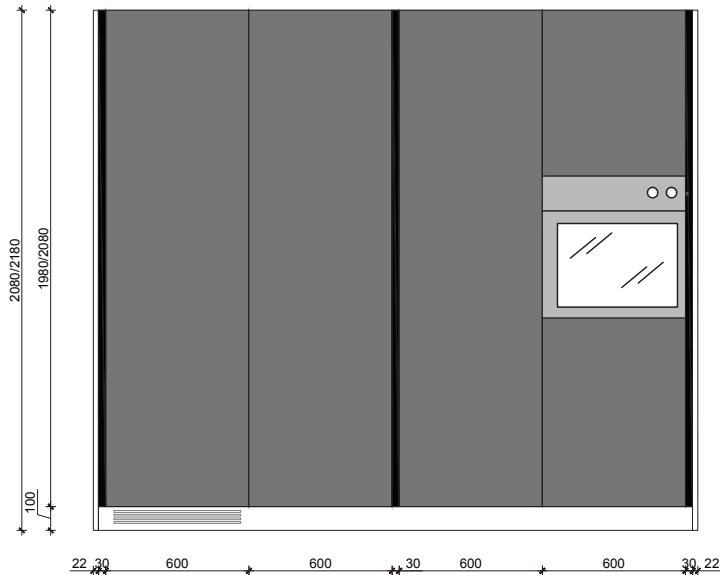


PROPOSAL 2

1. End side panel
H= 2080/2180 mm, 622 mm deep, 22 mm thick
2. Tall unit for refrigerator
H= 1980/2080 mm, W= 600 mm
3. Aluminum stainless steel spacer, central use
H= 1980/2080 mm
4. Tall unit for oven with shelves
H= 1980/2080 mm, W= 600 mm
5. Tall unit for oven with shelves
H= 1980/2080 mm, W= 600 mm
6. Tall unit - tandem pantry
H= 1980/2080 mm, W= 600 mm
7. Aluminum toe kick
100 mm high, W= 2460 mm.

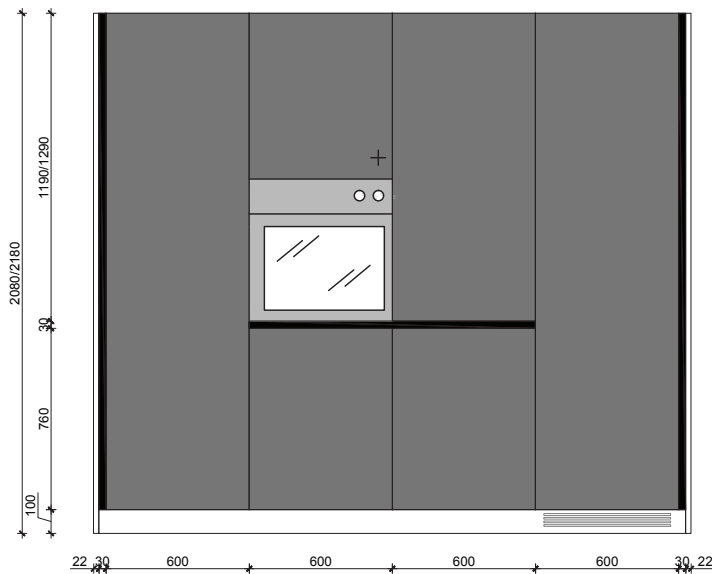
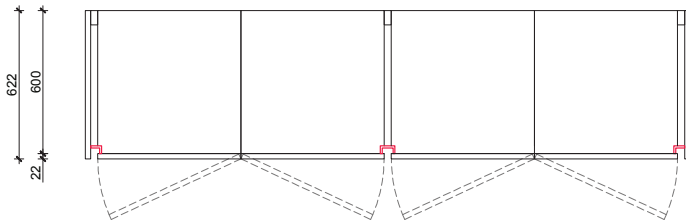
DESIGN PROPOSALS

ELA TALL CABINETS



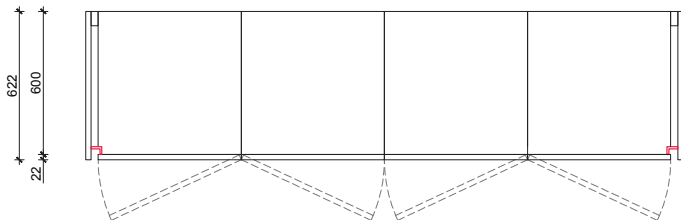
PROPOSAL 3

1. End side panel
H= 2080/2180 mm, 622 mm deep, 22 mm thick
2. Aluminum stainless steel spacer
H= 1980/2080 mm
3. Tall unit for refrigerator
H= 1980/2080 mm, W= 600 mm
4. Tall unit - tandem pantry
H= 1980/2080 mm, W= 600 mm
5. Aluminum stainless steel spacer, central use
H= 1980/2080 mm
6. Tall unit - tandem pantry
H= 1980/2080 mm, W= 600 mm
7. Tall unit for oven with shelves
H= 1980/2080 mm, W= 600 mm
8. Aluminum toe kick
100 mm high, W= 2490 mm.



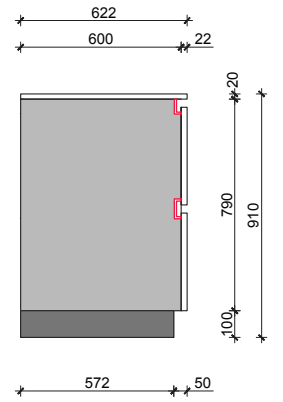
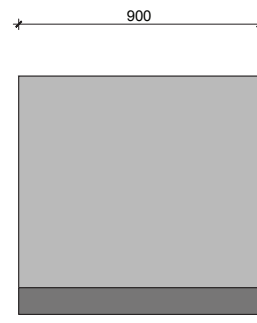
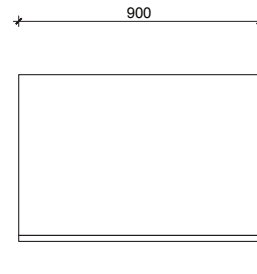
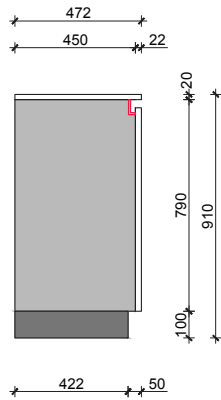
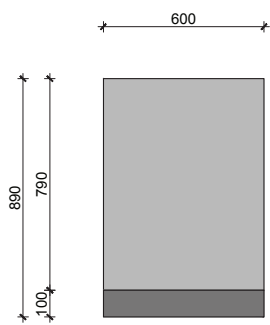
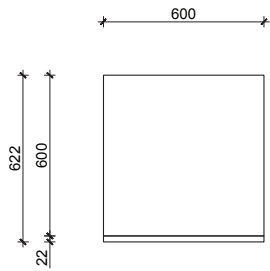
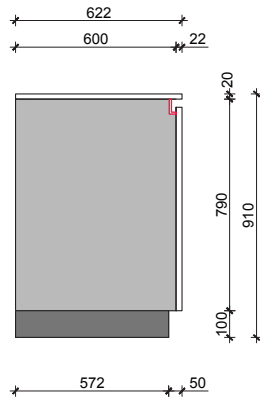
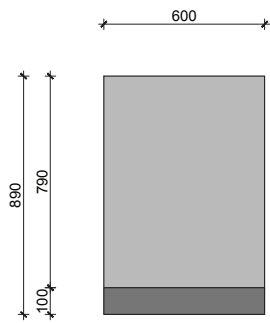
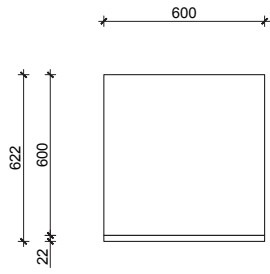
PROPOSAL 4

1. End side panel
H= 2080/2180 mm, 622 mm deep, 22 mm thick
2. Aluminum stainless steel spacer
H= 1980/2080 mm
3. Tall unit - tandem pantry
H= 1980/2080 mm, W= 600 mm
4. Tall unit for oven with shelves
H= 1980/2080 mm, W= 600 mm
5. Tall unit with shelves and internal drawers
H= 1980/2080 mm, W= 600 mm
6. Tall unit for refrigerator
H= 1980/2080 mm, W= 600 mm
7. Aluminum stainless steel spacer
W= 600 mm
8. Aluminum stainless steel spacer, central use
W= 600 mm
9. Aluminum toe kick
100 mm high, W= 2460 mm.



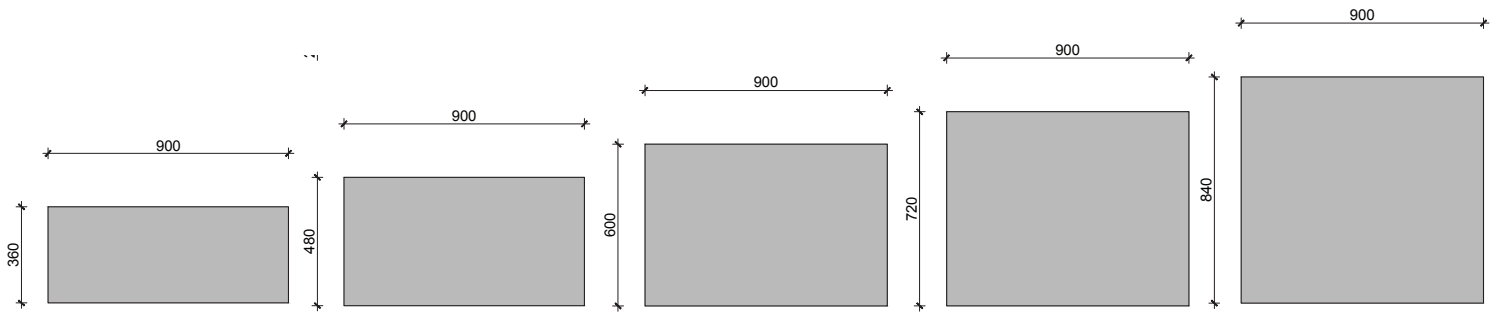
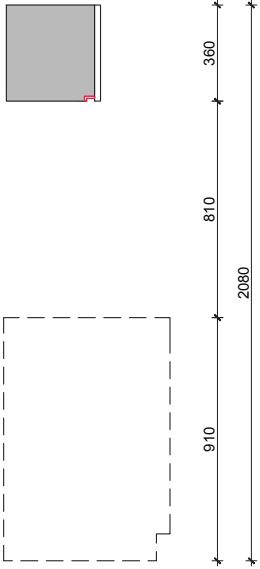
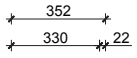
PROGRAMA STANDARD

ELA BASE CABINETS



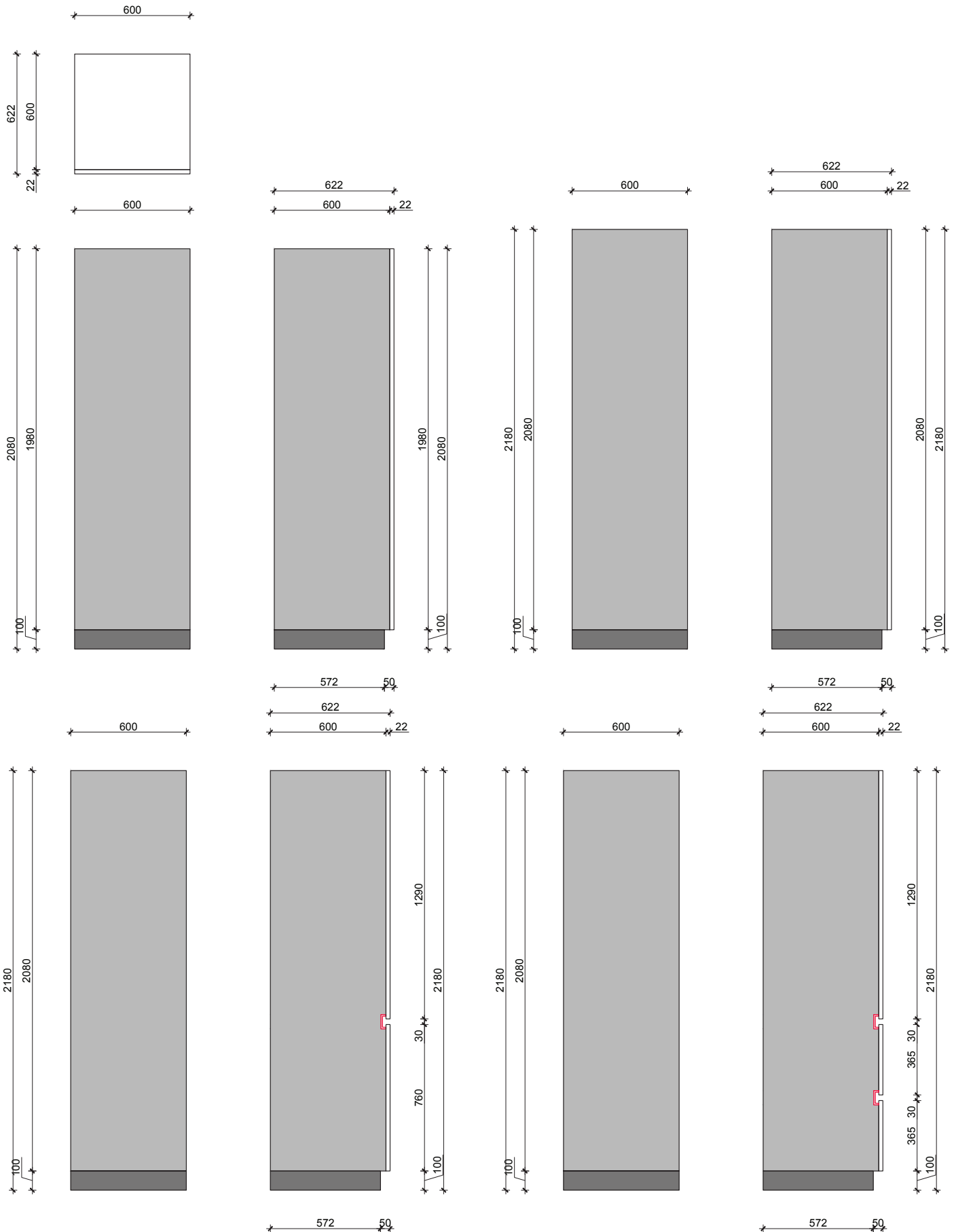
PROGRAMA STANDARD

ELA WALL UNITS 360, 480, 600, 720, 840



PROGRAMA STANDARD

ELA TALL CABINETS

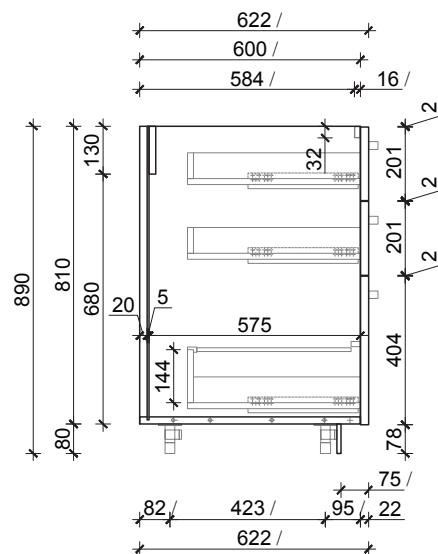
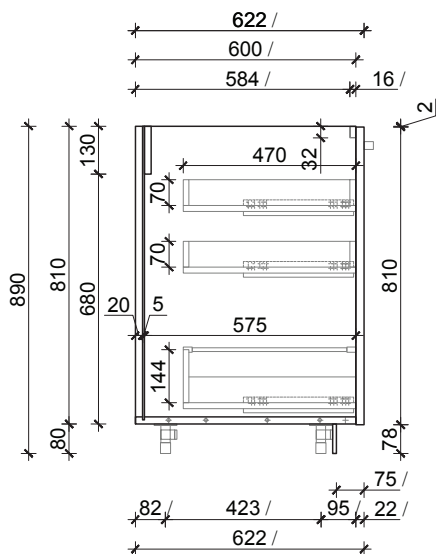
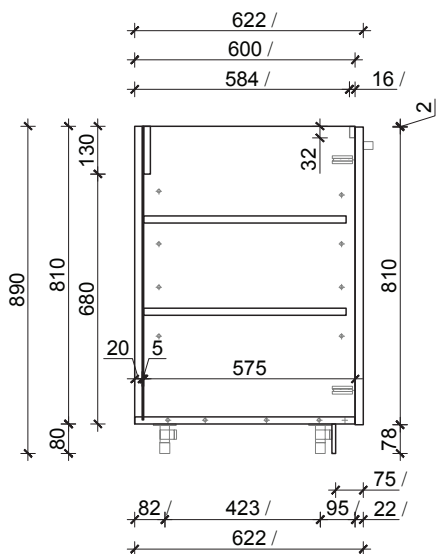
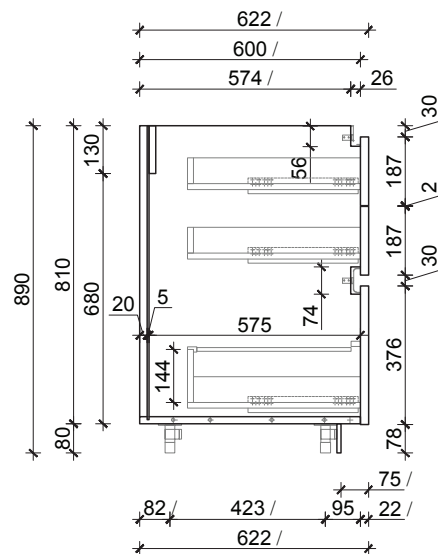
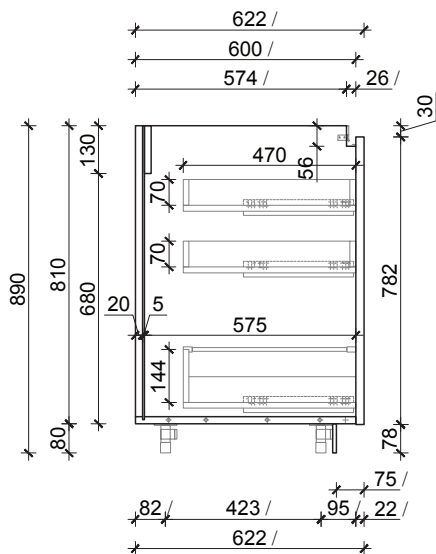
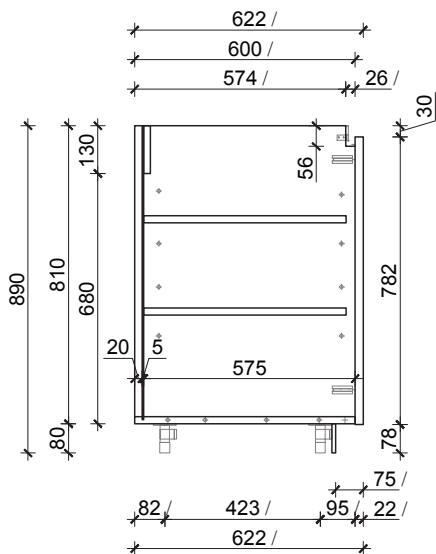


ASTER COLLECTION



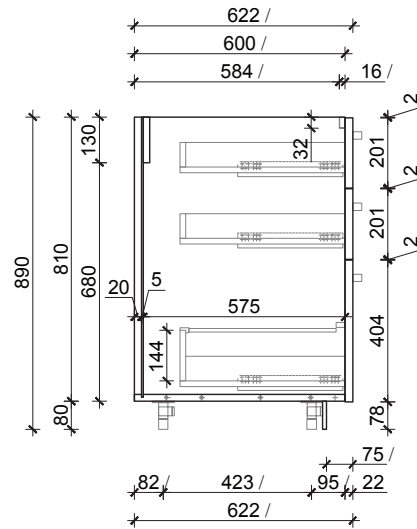
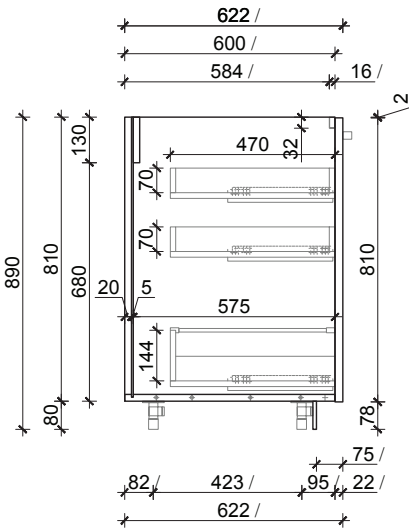
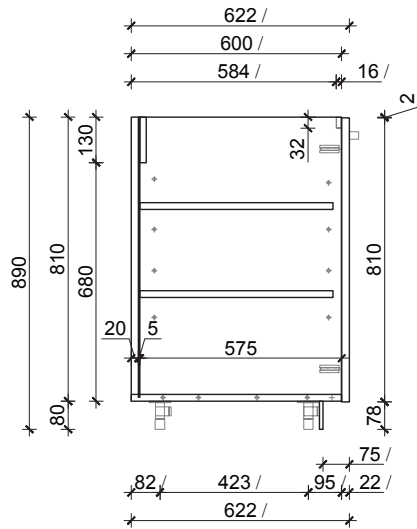
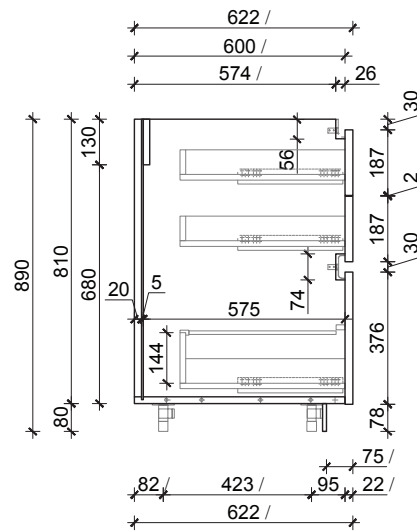
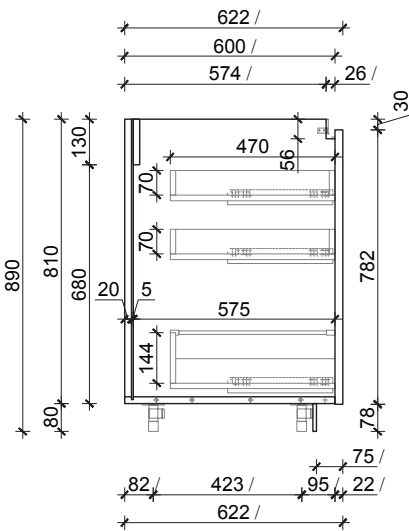
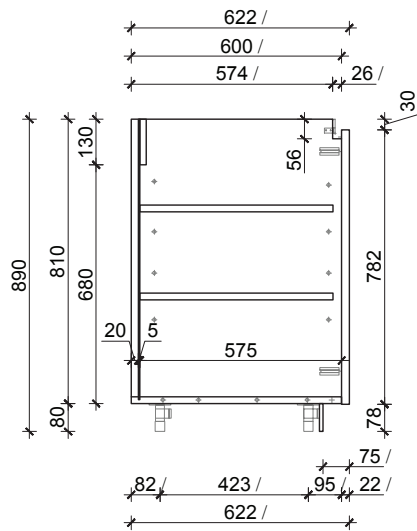
CARCASS SIZES

ASTER BASE UNITS



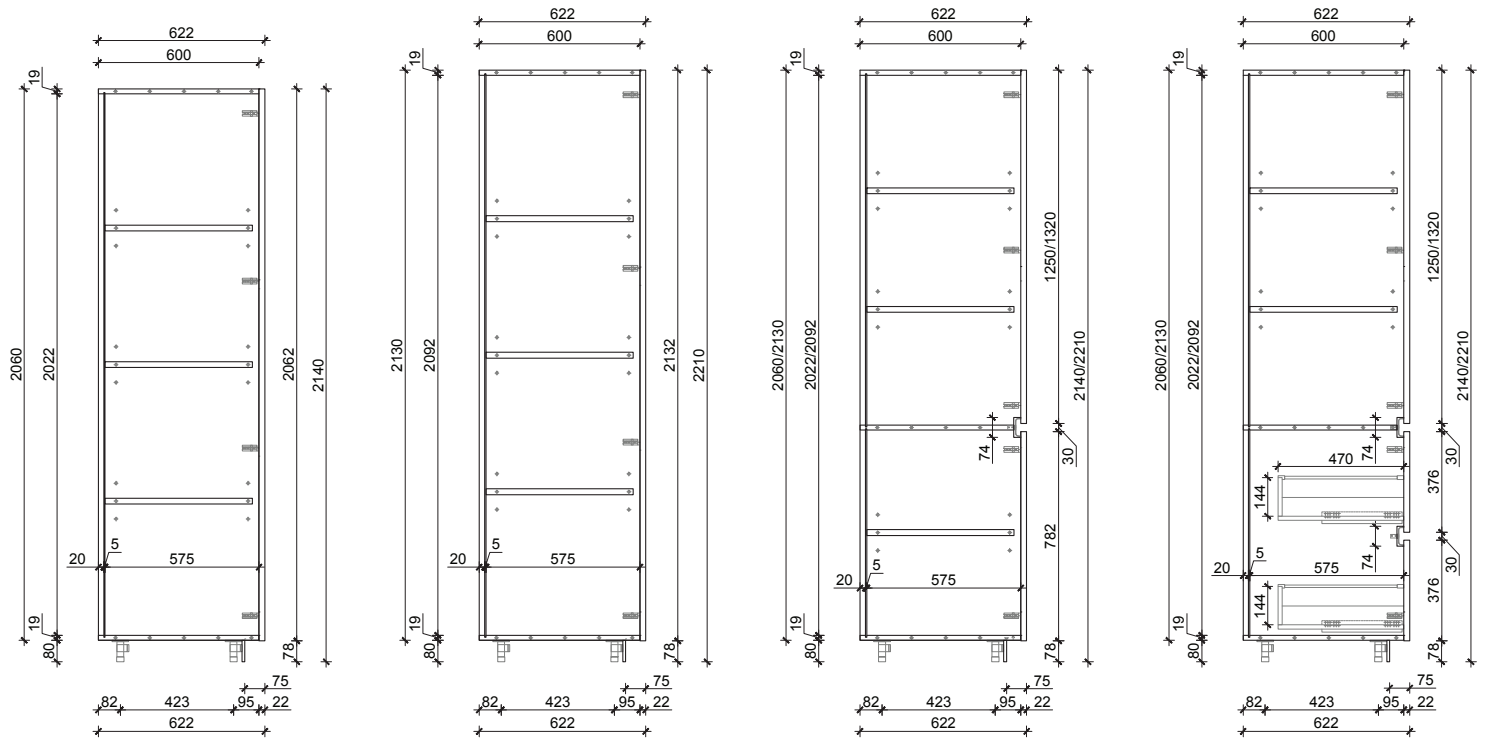
CARCASS SIZES

ASTER STRUCTURAL BASE UNITS



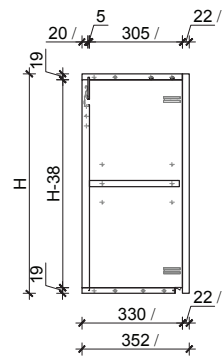
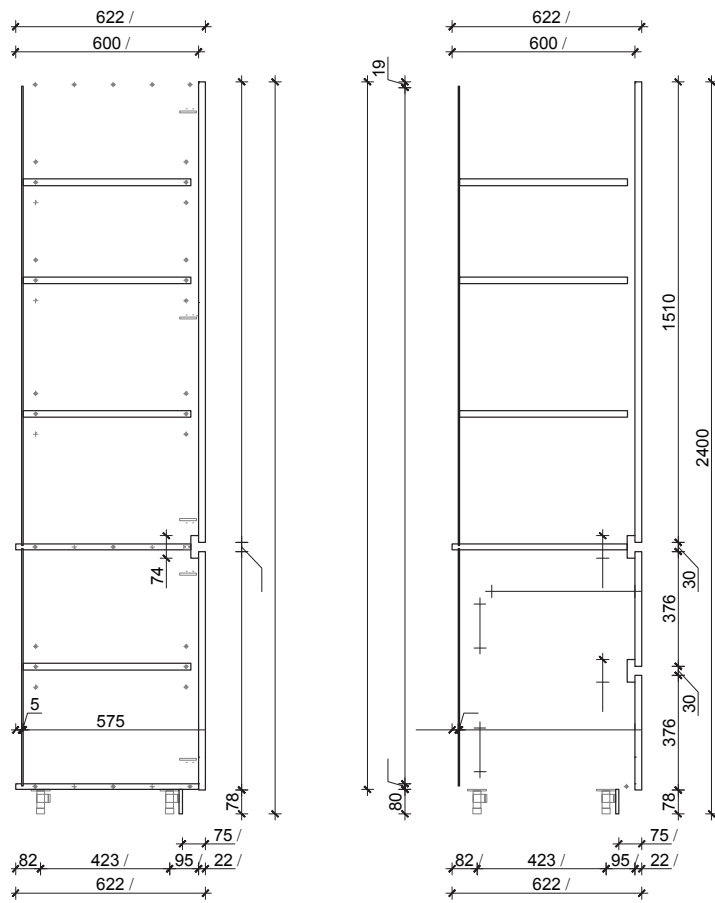
CARCASS SIZES

ASTER STRUCTURAL TALL AND WALL UNITS



CARCASS SIZES

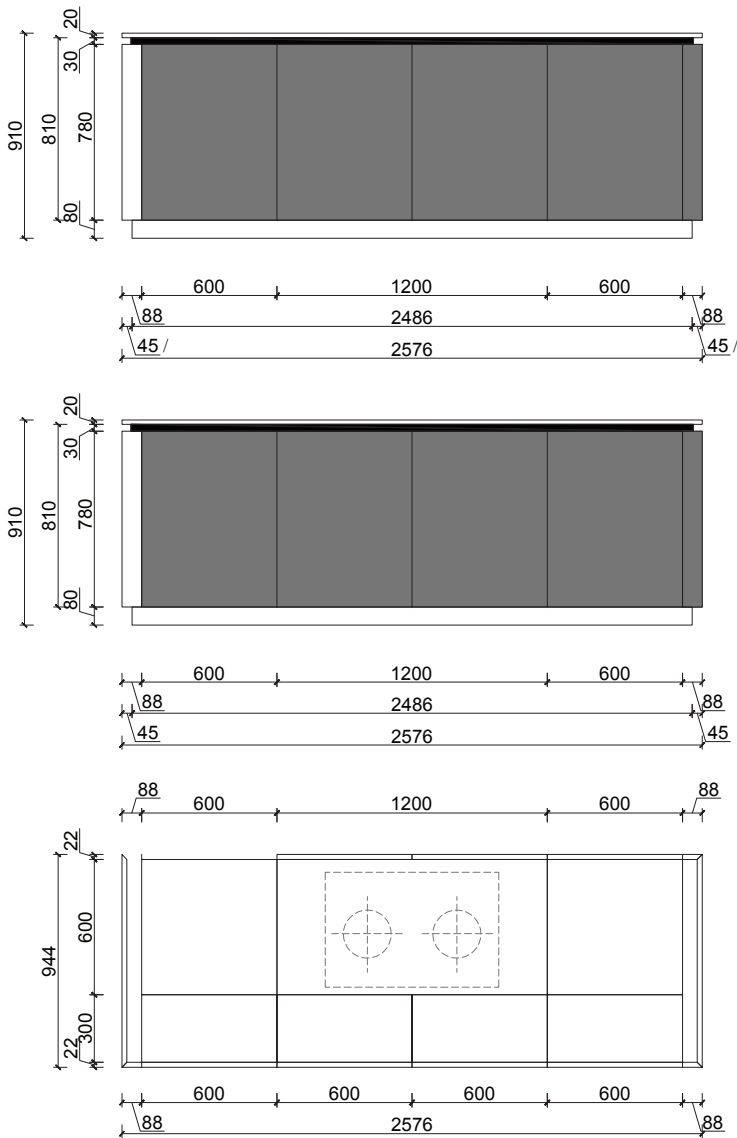
ASTER STRUCTURAL TALL AND WALL UNITS



H. cm 44	- no. shelf	0	- 2 hinges
H. cm 60	- no. shelf	1	- 2 hinges
H. cm 72	- no. shelf	1,2	- 2 hinges
H. cm 88	- no. shelf	2	- 2 hinges

DESIGN PROPOSALS

ASTER ISLAND CABINETS

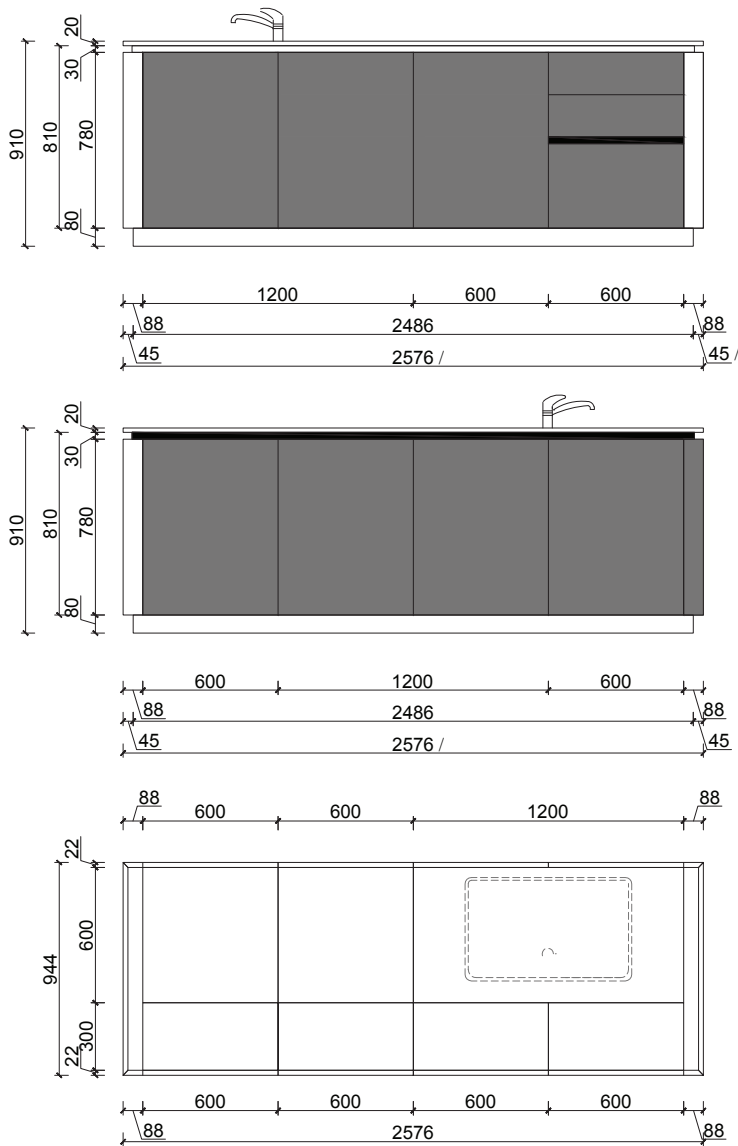


PROPOSAL 1

1. End side panel
H= 890 mm, 944 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2444 mm
3. Aluminum stainless steel spacer
W= 2400 mm
4. Base unit with shelf
H= 790 mm, W= 600 mm
5. Base unit with shelf, cook top above
H= 790 mm, W= 1200 mm
6. Base unit with internal drawers
H= 790 mm, W= 600 mm
7. Aluminum toe kick
100 mm high, W= 2400 mm
8. End back panel
H= 790 mm, W= 600 mm, 22 mm thick.

DESIGN PROPOSALS

ASTER ISLAND CABINETS

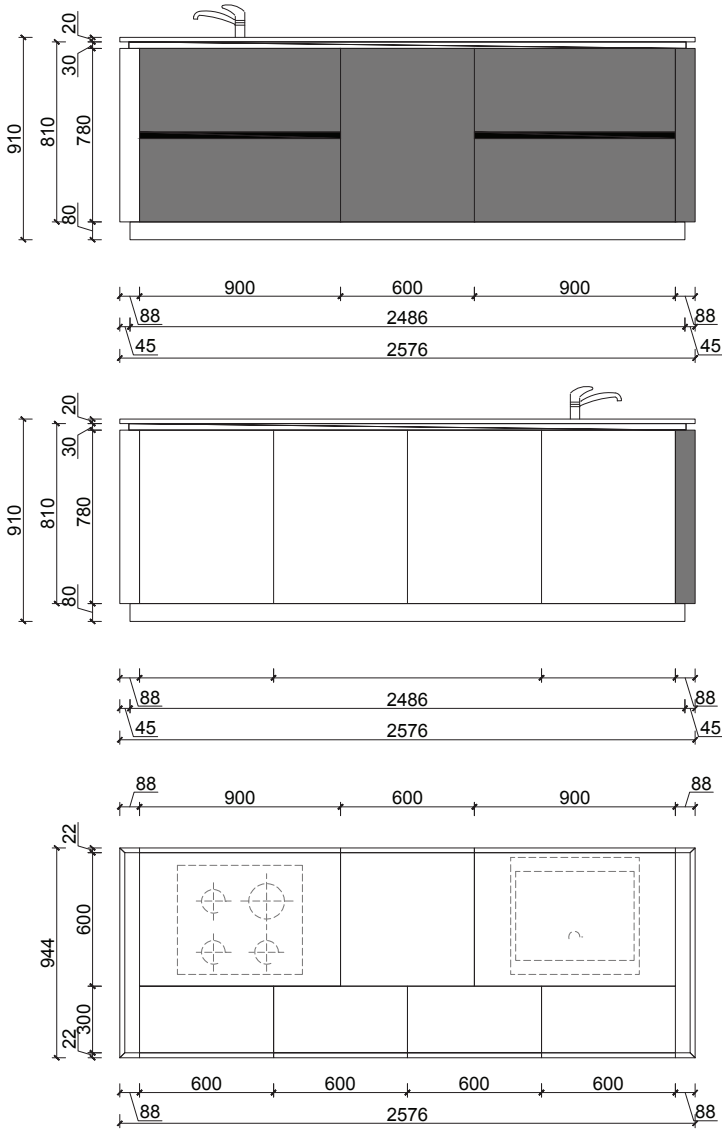


PROPOSAL 2

1. End side panel
H= 890 mm, 1094 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2444 mm
3. Aluminum stainless steel spacer
W= 2400/1200 mm
4. Aluminum stainless steel spacer
W= 1200 mm, central use
5. Base unit for sink with drawers
H= 790 mm, W= 1200 mm
6. Base unit for built-in dish washer
H= 790 mm, W= 600 mm
7. Base unit with shelf
H= 790 mm, W= 600 mm
8. Aluminum toe kick
100 mm high, W= 2400/1200/450 mm
9. Base unit with shelves
H= 790 mm, W= 600 mm
10. Base unit with shelves
H= 790 mm, W= 600 mm
11. End back panel
H= 790 mm, W= 600 mm, 22 mm thick
12. End side panel
H= 790 mm, W= 450 mm, 22 mm thick.

DESIGN PROPOSALS

ASTER ISLAND CABINETS

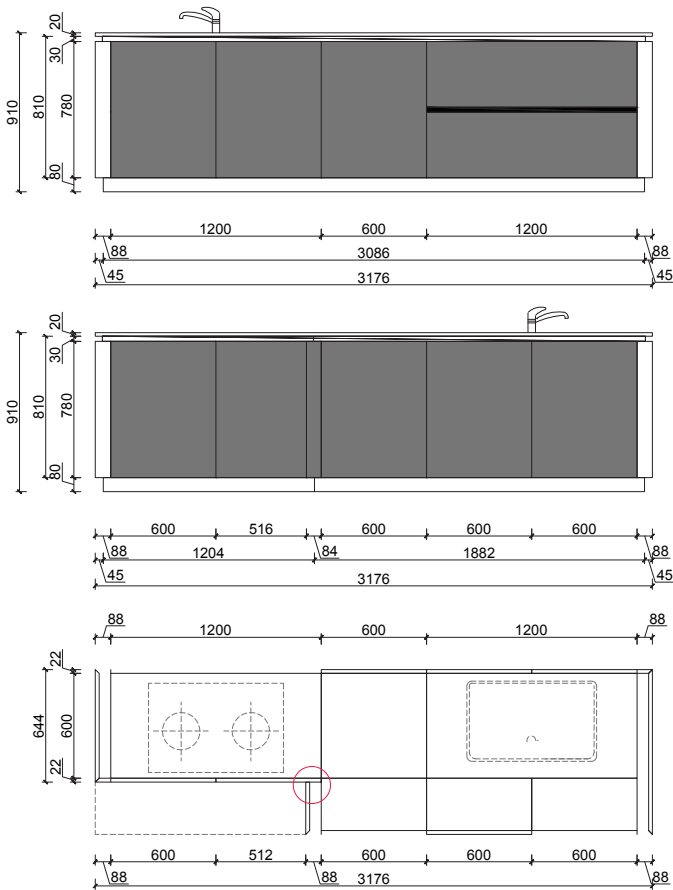


PROPOSAL 3

1. End side panel
H= 890 mm, 1094 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2444 mm
3. Aluminum stainless steel spacer
W= 2400/1200 mm
4. Aluminum stainless steel spacer
W= 1800 mm, central use
5. Base unit for built-in dish washer
H= 790 mm, W= 600 mm
6. Base unit for sink with drawers
H= 790 mm, W= 900 mm
7. Base unit with drawers, cook top above
H= 790 mm, W= 900 mm
8. Aluminum toe kick
100 mm high, W= 2400/1200/450 mm
9. Base unit with shelves
H= 790 mm, W= 600 mm
10. Base unit with shelves
H= 790 mm, W= 600 mm
11. End back panel
H= 790 mm, W= 600 mm, 22 mm thick
12. End side panel
H= 790 mm, W= 450 mm, 22 mm thick.

DESIGN PROPOSALS

ASTER ISLAND CABINETS

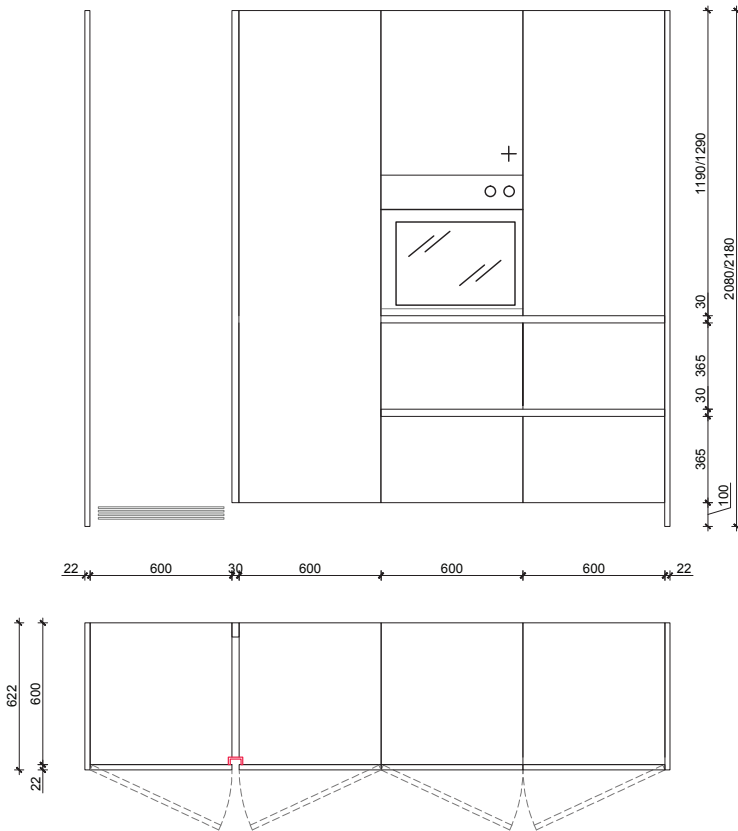


PROPOSAL 4

1. End side panel
H= 890 mm, 1094 mm deep, 22 mm thick
2. Quartz stone counter
20 mm thick, W= 2444 mm
3. Aluminum stainless steel spacer
W= 2400/1200 mm
4. Aluminum stainless steel spacer
W= 1200 mm, central use
5. Base unit for sink
H= 790 mm, W= 1200 mm
6. Base unit for built-in dish washer, cook top above
H= 790 mm, W= 600 mm
7. Base unit with internal drawers, cook top above
H= 790 mm, W= 600 mm
8. Aluminum toe kick
100 mm high, W= 2400/1200/450 mm
9. Base unit with shelves
H= 790 mm, W= 600 mm
10. Base unit with shelves
H= 790 mm, W= 600 mm
11. End back panel
H= 790 mm, W= 600 mm, 22 mm thick
12. End side panel
H= 790 mm, W= 450 mm, 22 mm thick.

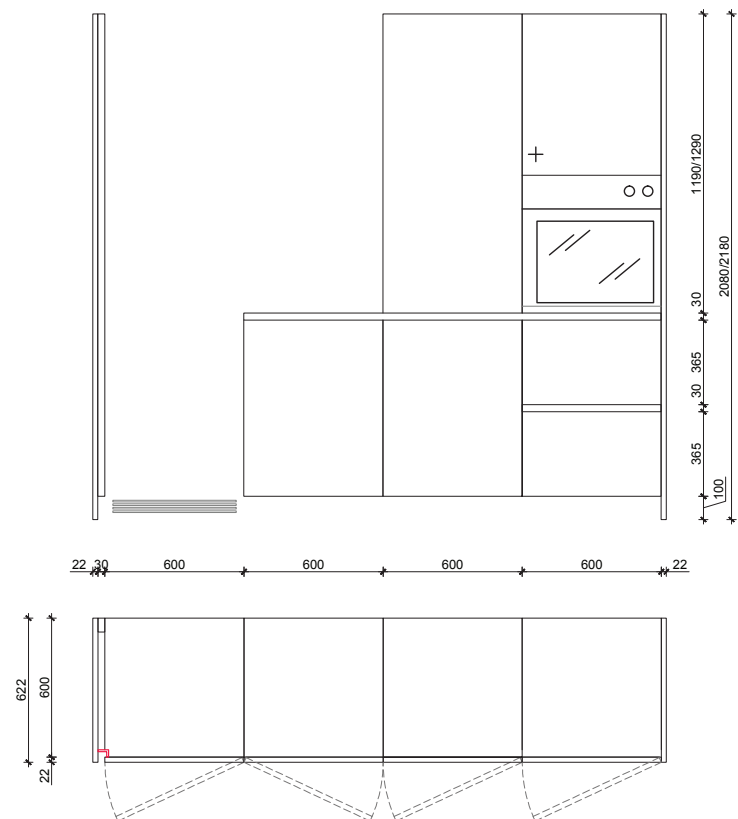
DESIGN PROPOSALS

ELA TALL CABINETS



PROPOSAL 5

1. End side panel
H= 2080/2180 mm, 622 mm deep, 22 mm thick
2. Tall unit for refrigerator
H= 1980/2080 mm, W= 600 mm
3. Aluminum stainless steel spacer, central use
H= 1980/2080 mm
4. Tall unit - tandem pantry
H= 1980/2080 mm, W= 600 mm
5. Tall unit with for oven with drawers
H= 1980/2080 mm, W= 600 mm
6. Tall unit with shelves and drawers
H= 1980/2080 mm, W= 600 mm
7. Aluminum stainless steel spacer,
W= 600 mm
8. Aluminum stainless steel spacer, central use
W= 600/1200
9. Aluminum toe kick
100 mm high, W= 2430 mm.

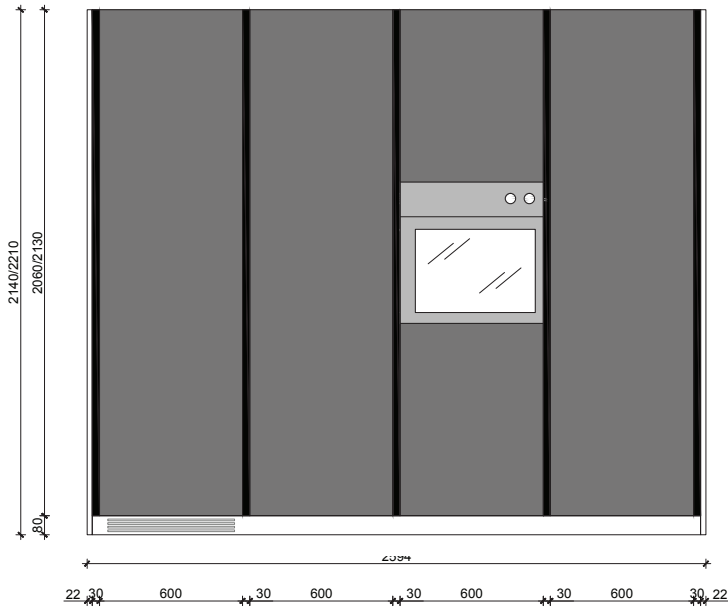


PROPOSAL 6

1. End side panel
H= 2080/2180 mm, 622 mm deep, 22 mm thick
2. Aluminum stainless steel spacer
H= 1980/2080 mm
3. Tall unit for refrigerator
H= 1980/2080 mm, W= 600 mm
4. Tall unit with shelves
H= 1980/2080 mm, W= 600 mm
5. Tall unit with shelves
H= 1980/2080 mm, W= 600 mm
6. Tall unit for oven with drawers,
H= 1980/2080 mm, W= 600 mm
7. Aluminum stainless steel spacer, central use
W= 600/1200 mm
8. Aluminum stainless steel spacer
W= 600 mm
9. Aluminum toe kick
100 mm high, W= 2430 mm

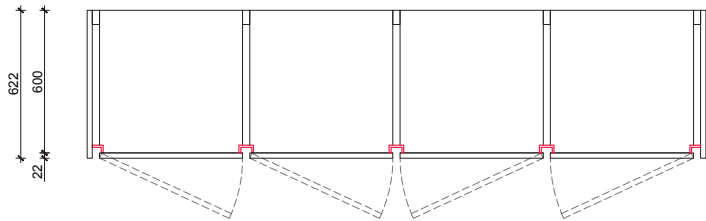
DESIGN PROPOSALS

ASTER TALL UNITS



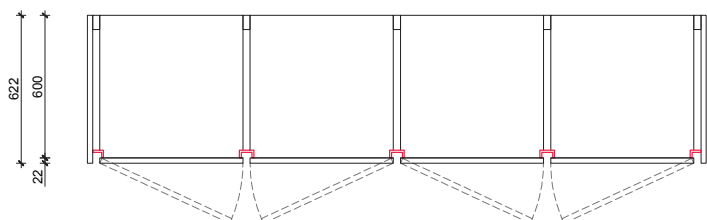
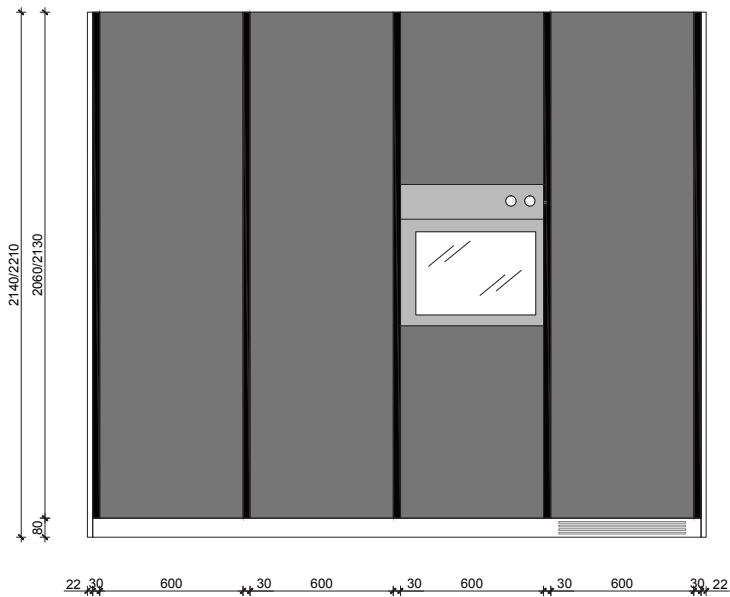
PROPOSAL 1

1. End side panel
H= 2140/2210 mm, 622 mm deep, 22 mm thick
2. Aluminum stainless steel spacer
H= 2060/2130 mm
3. Tall unit for refrigerator
H= 2060/2130 mm, W= 600 mm
4. Aluminum stainless steel spacer, central use
H= 2060/2130 mm
5. Tall unit with shelves
H= 2060/2130 mm, W= 600 mm
6. Tall unit for oven with shelves
H= 2060/2130 mm, W= 600 mm
7. Tall unit - tandem pantry
H= 2060/2130 mm, W= 600 mm
8. Aluminum toe kick
80 mm high, W= 2550 mm.



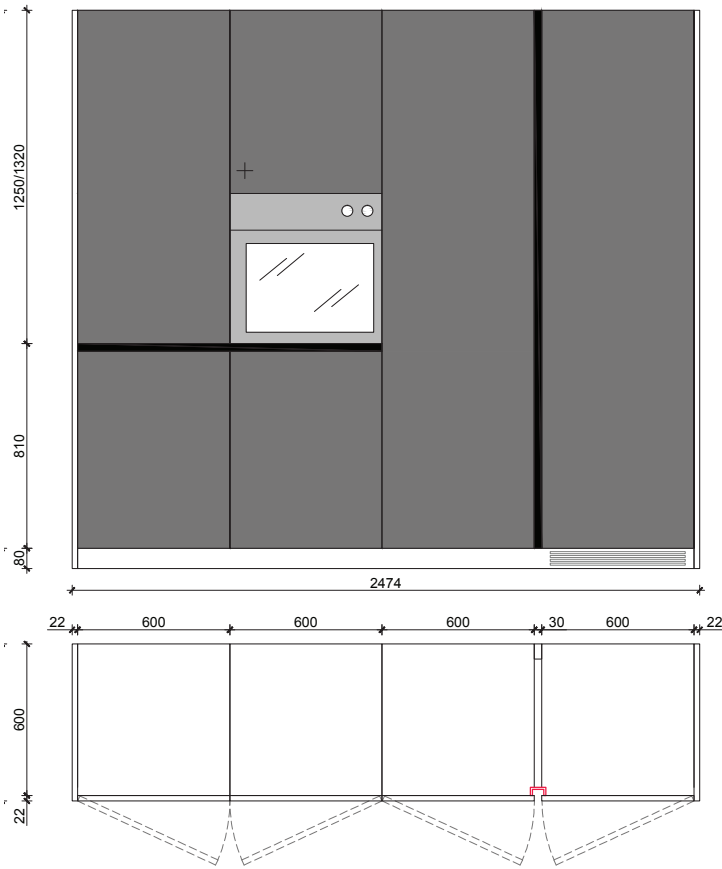
PROPOSAL 2

1. End side panel
H= 2140/2210 mm, 622 mm deep, 22 mm thick
2. Aluminum stainless steel spacer
H= 2060/2130 mm
3. Tall unit with - tandem pantry
H= 2060/2130 mm, W= 600 mm
4. Aluminum stainless steel spacer, central use
H= 2060/2130 mm
5. Tall unit - tandem pantry
H= 2060/2130 mm, W= 600 mm
6. Tall unit for oven with shelves
H= 2060/2130 mm, W= 600 mm
7. Tall unit for refrigerator
H= 2060/2130 mm, W= 600 mm
8. Aluminum toe kick
80 mm high, W= 2550 mm.



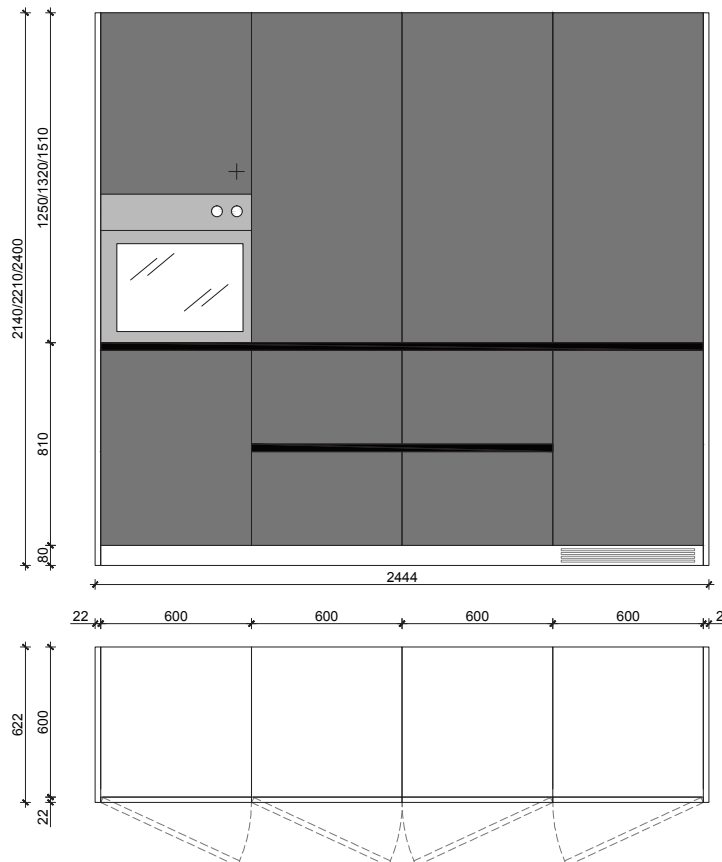
DESIGN PROPOSALS

ASTER TALL UNITS



PROPOSAL 3

1. End side panel
H= 2140/2210 mm, 622 mm deep, 22 mm thick
2. Tall unit with shelves and internal drawers
H= 2060/2130 mm, W= 600 mm
3. Tall unit for oven with internal drawers
H= 2060/2130 mm, W= 600 mm
4. Tall unit - tandem pantry
H= 2060/2130 mm, W= 600 mm
5. Aluminum stainless spacer, central use
H= 2060/2130 mm
6. Tall unit for refrigerator
H= 2060/2130 mm, W= 600 mm
7. Aluminum stainless steel spacer, central use
W= 600 mm
8. Aluminum stainless steel spacer
W= 600 mm
9. Aluminum toe kick
80 mm high, W= 2430 mm

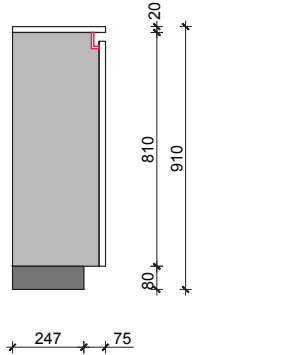
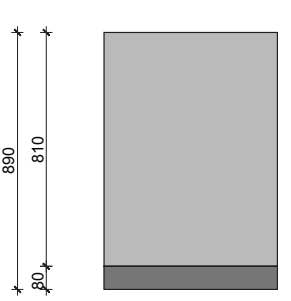
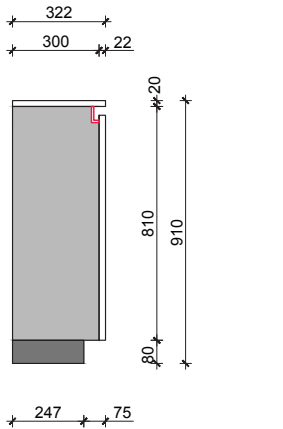
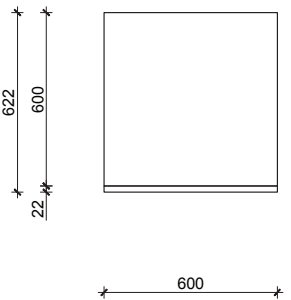
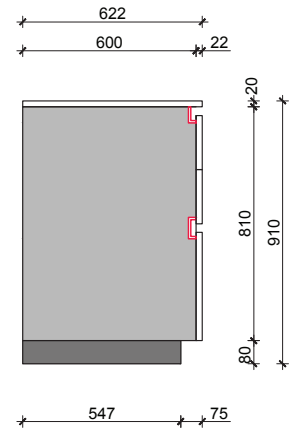
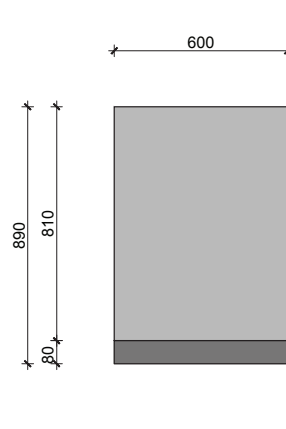
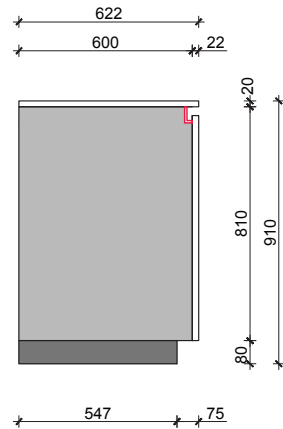
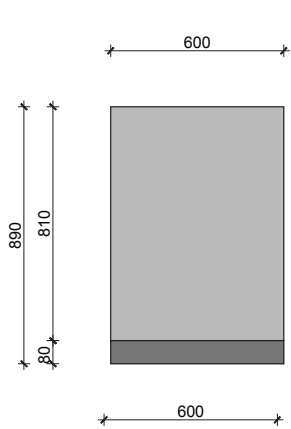
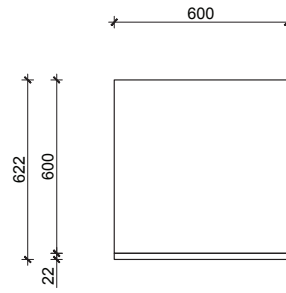
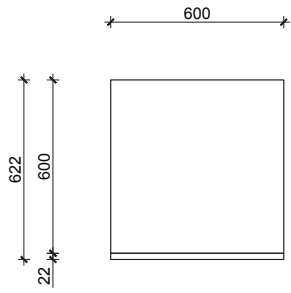


PROPOSAL 4

1. End side panel
H= 2140/2210 mm, 622 mm deep, 22 mm thick
2. Tall unit for oven with shelves
H= 2060/2130 mm, W= 600 mm
3. Tall unit with shelves and drawers
H= 2060/2130 mm, W= 600 mm
4. Tall unit with shelves and drawers
H= 2060/2130 mm, W= 600 mm
5. Tall unit with shelves
H= 2060/2130 mm, W= 600 mm
6. Aluminum stainless steel spacer
W= 600 mm
7. Aluminum stainless steel spacer, central use
W= 1800/1200 mm
8. Aluminum toe kick
80 mm high, W= 2400 mm.

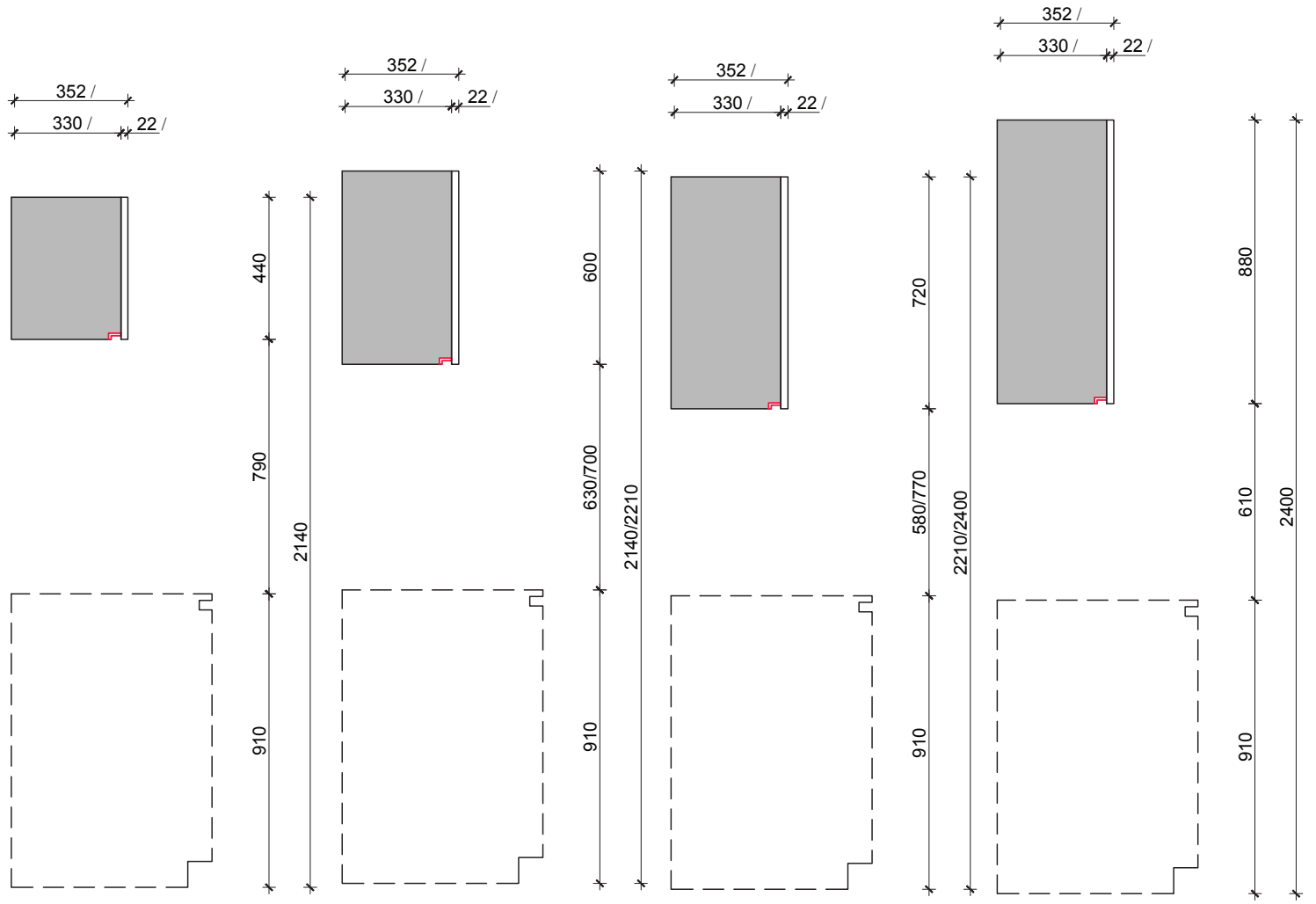
PROGRAMA STANDARD

ASTER BASE CABINETS



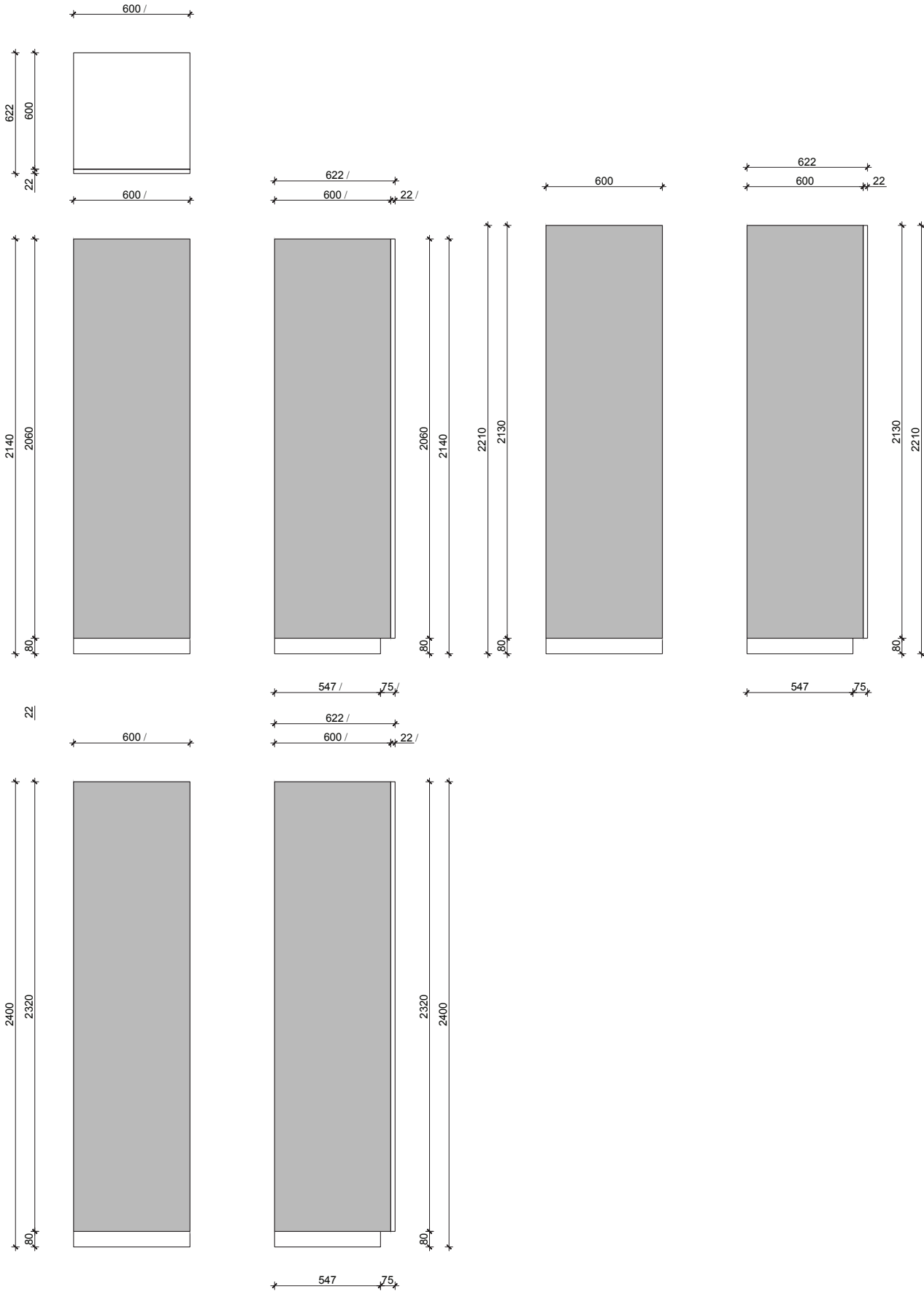
PROGRAMA STANDARD

ASTER TALL UNITS



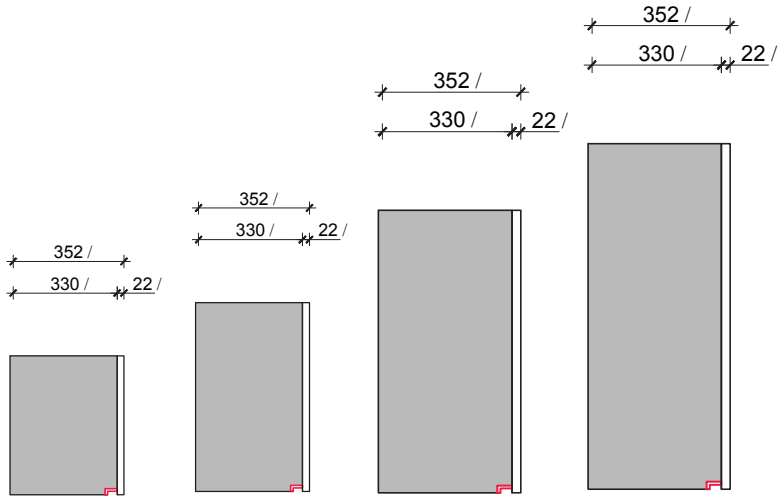
PROGRAMA STANDARD

ASTER TALL UNITS



PROGRAMA STANDARD

ASTER TALL UNITS



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Edition 2017

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